



LIQUID FORCE

Season 2023

RE
LEN
TLE
SS



PARK PARK PARK PARK PARK PARK
BOAT BOAT BOAT BOAT BOAT BOAT
FOIL FOIL FOIL FOIL FOIL FOIL
WAKESUR WAKESUR WAKESUR W

WEL COME

RELENTLESS INNOVATION. LF'N AWESOME GOOD TIMES

Each year we start the process of putting this book together by reflecting on where we've been and where we're going! Since day one, the ultimate focus at Liquid Force has always been to push the envelope on product design through RELENTLESS INNOVATION.

First there were wakeboards... then we added bindings... then we added wakeskates... and so on...

In the past 27 years, we have always stayed true to our core values and only added to our product line when we believed something could truly add to the LF'N AWESOME GOOD TIMES we like to have on the water.

We started as a core behind-the-boat wakeboard brand, but truthfully, we have been so much more than that for a long time... we've dedicated our efforts to also building the best park boards, the best wakesurf boards, the best wakeskates, and the best products for foiling!

Wakeboarding will always be our first love, but there is so much more to Liquid Force now!

With Park Riding at an all-time high, we believe that our products and group of athletes have had a major part in pushing that progression... we plan to continue to lead this charge into the future! Events like the Langefeld Open show what is possible in this sport, and we aim to continue to build products that can thrive in these environments!

Wakesurfing continues to be everyone's other favorite summertime passion on the boat, and even that can't be categorized as just one sport... whether someone rides surf-style versus skim-style, they are entirely different experiences and thus different types of boards are needed! Throw in some epic fun boards like Wake Foamies, and you can see how the activity of surfing behind the boat continues to grow and provides a great time for everyone!

Foiling has quickly become everyone's other favorite summertime passion on the boat (we know we already said that about surfing, but you get the point... so many fun options that you'll never want to get off the water), and has opened a world of possibilities... foiling the surf wake, foiling the 3rd wake, foiling the 10th wake, foiling rollers at your local surf break, and even foiling with a wind wing when the lake isn't the ideal buttery conditions we've all grown to love... the freedom that foiling provides is endless!

Our hope is that if you haven't already, you'll try something new this Summer, or that you'll simply keep improving at what you already love to do. The options are endless, and we hope you keep going to the water to have a great time!

Thanks for the support and thanks for being part of our family! Let's keep the LF'N AWESOME GOOD TIMES rolling! 🌊

-Your friends at LIQUID FORCE

CONT TENT



LIQUID FORCE Season 2023

No. 026
RELENTLESS INNOVATION
2023

LIQUID FORCE WAKEBOARDS

1815 Aston Avenue, Suite 105,
Carlsbad, California 92008. USA

T. +1 760 943 8364

info@liquidforce.com
www.liquidforce.com

facebook.com/liquidforcewake
instagram.com/liquidforceofficial
instagram.com/liquidforcepark
instagram.com/liquidforcewakesurf
instagram.com/liquidforcefoils
instagram.com/wakesurfedge

©2023 LIQUID FORCE WAKEBOARDS
LIQUID FORCE reserves the right to improve,
change, or modify any product at any time.



WAKEBOARDS

Tech	06
Men's Park	08
Women's Park	08
Men's Boat	09
Women's Boat	09
Aero Core	09

BINDINGS

Tech	10
4D™ Bindings	12
6X™ Bindings	13
6R™ Bindings	13
Kids	13

WAKE SURFBOARDS

Tech	16
Atomic Series	18
Dura-Surf Series	20
Breakthrough	21
Fleet Series	21
Wake Foamies	22

WAKE SKATES

21

FOILS

Tech	24
Wings	26
Sets	28
Boards	30

LIFE JACKETS & VESTS

Tech	32
Mens	34
Womens	35
Kids	35
Helmets	36

BOAT DEFENDER

37

WAKESURF EDGE

36

BALLAST

40

STRAIGHT LINE

40

ROPES & HANDLES

Wake	41
Surf	41

BAGS

42

LEISURE ITEMS

43

APPAREL

Tees	43
Hats	43
Towels	43



MATTY MUNCEY

RELENTLESS

HARLEY CLIFFORD



INNOVATION



LIQUID FORCE

T BOARDS BOAT BOARDS BOAT BOF

WAKEBOARD CONSTRUCTION

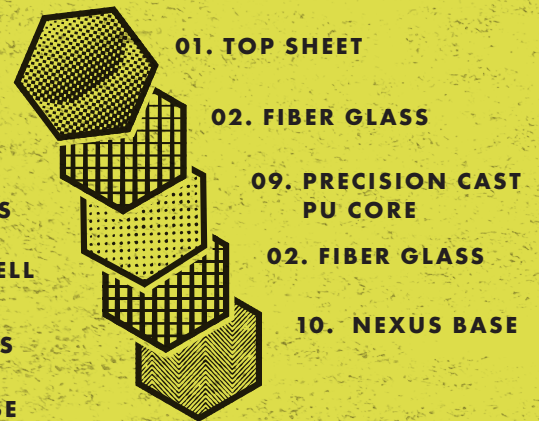
CNC WOOD CORE



AERO CORE



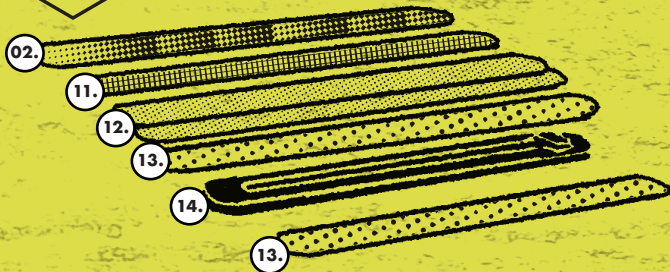
PRECISION PU CORE



ATTACHMENTS



FLEXTRACK™



4-UP FLEXBARS



GLOSSARY OF TERMS



01. TOP SHEET

Protective graphic layer provides durability, UV protection & great looks.



02. FIBER GLASS

Various combination of fiberglass weaves give each LF model its unique feel, strength, and flex.



03. PAULOWNIA WOOD CORE

Lightweight sustainable paulownia wood provides the right core for the unique feel and lively response and rebound in all LF park boards.



04. LIQUID RAIL

This elastomeric sidewall provides additional flex, rail bond, and durability.



05. SINTERED GRIND BASE

LF uses the most durable sintered Grind base material for extended life for park session after session.



06. C4 QUAD CARBON STRIPS

Multi-strand carbon tape provides the strongest, lightest and liveliest reinforcement to our AeroCore™ models.



07. DIVINYCELL CORE

Lightweight high compressive strength foam is CNC milled to create the heart of all LF AeroCores™.



08. DURA BASE

A durable protective graphic layer made from different materials depending upon the hull shape of the the board and where it is ridden.



09. PRECISION CAST PU CORE

Molded polyurethane foam creates the center of our standard performance boat boards.



10. NEXUS BASE

Lightweight graphic fabric layer for crisp hull contours and molded-in fins.



11. FIBER GLASS RETENTION STRIP

Glass layer for insert and FlexTrack™ retention and flex control between feet.



12. ENGINEERED GLASS LAYER

FlexTrack™ reinforcement.



13. DAMPENING LAYER

Reinforcement layer for insert retention and flex control between feet.



14. FLEXTRACK™

Glass reinforced FlexTrack™ flexes and twists as you ride, and allows for customizable stance choice.



15. 4 UP FLEX BAR INSERTS

Longer flexible inserts bars offer improved 4 position stance options.



16. BIO RES

Our new Bio Resin uses Green Chemistry and renewable raw materials to reduce the environmental impact of production



CONSTRUCTION AND MAKE UP

CORE CONFIGURATION



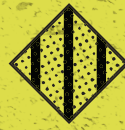
CNC CORE
Precision CNC'd to give you the most optimized mixture of strength, flex, rebound, and control.



"SPLIT" CORE
An enhanced profiled core with sharper channels to add more control.



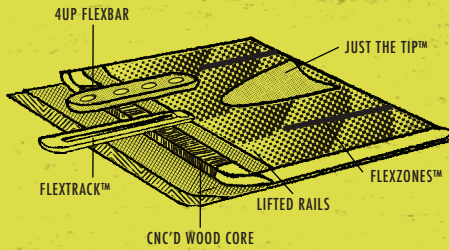
PROFILED CORE
Profiled thickness taper to optimize flex between the feet and in the tips for every rider's size, weight, and use.



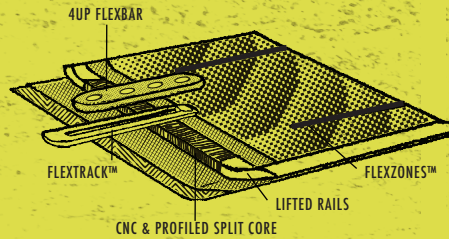
PRECISION CAST PU CORE
Perfectly sized polyurethane core to optimize the strength to weight ratio of the lamination.

PARK BOARD CONSTRUCTION

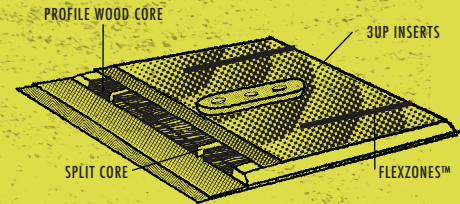
ATOMIC



DURA-FLEX

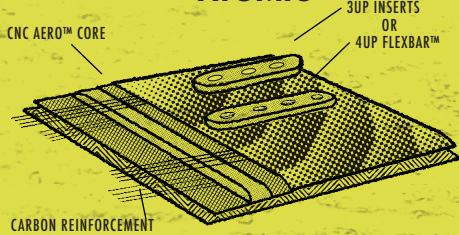


BREAKTHROUGH

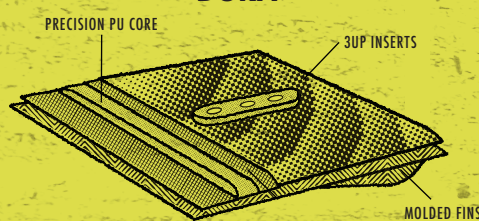


BOAT BOARD CONSTRUCTION

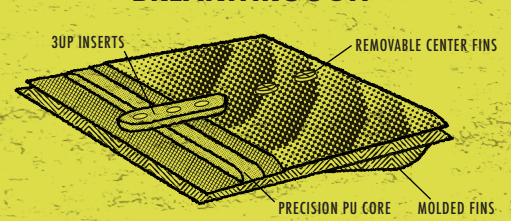
ATOMIC



DURA



BREAKTHROUGH



ROCKER TECH

THREE STAGE

Flatter center curve for speed & rail control. Exaggerated exit angle through tip gives a bucking pop off the wake.



CONTINUOUS

Flowing transitions into turns and long trajectory arc off the wake.



HYBRID

Blends two curves together for improved performance and consistent feel through the smooth center curve.



FLEX ZONE CHARACTERISTICS



LINEAR AXIS FLEX

Liquid Rail strategically placed longitudinally in the tips to give the board an independent flex from center to rail.



DUAL AXIS FLEX

Adding a horizontal element across the Flex zone to give maximum press ability to the tips.



MULTIPLE AXIS FLEX

A third axis of flex giving the rider the most vibrant torsional response and rebound. Along with having the same feeling as the 2D Flex, the 3D flex gives a more connected feel to the rider to where you can feel the flex through your feet and out to the tips and tails.

ILLUSION

142 CM.
147 CM.
152 CM.

ATOMIC SERIES



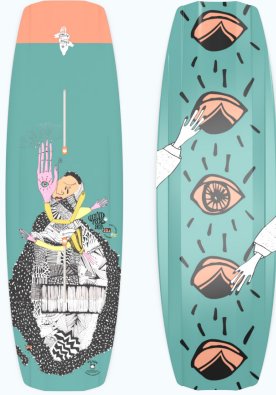
152 CM. 147 CM. 142 CM.

FLEXTRACK | CONTINUOUS ROCKER | LIQUID RAILS
JUST THE TIP TECH | LIFTED RAIL DESIGN

PEAK NICO VON LERCHENFELD PRO MODEL

136 CM.
141 CM.
145 CM.
149 CM.

ATOMIC SERIES



FLEXTRACK | 3-STAGE ROCKER | LIQUID RAILS
810-FOAM JUST THE TIP TECH

RHYTHM GUENTHER OKA PRO MODEL

140 CM.
144 CM.
148 CM.

ATOMIC SERIES



FLEXTRACK | CONTINUOUS ROCKER
LIQUID RAILS | FLEXZONE TIPS

VIRAGO ANNA NIKSTAD PRO MODEL

137 CM.
142 CM.
147 CM.
152 CM.

DURA-FLEX SERIES



FLEXTRACK | CONTINUOUS ROCKER
LIQUID RAILS | PROFILED SPLIT CORE

TAO DANIEL GRANT PRO MODEL

145 CM.
150 CM.
155 CM.
160 CM.

ATOMIC SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | LIQUID RAILS

BUTTERSTICK PRO FELIX GEORGII PRO MODEL

140 CM.
144 CM.
148 CM.
152 CM.

DURA-FLEX SERIES



FLEXTRACK | PROGRESSIVE 3-STAGE ROCKER
LIQUID RAILS | 3D-FLEXZONE

HOLIDAY CLAUDIA PAGNINI PRO MODEL

134 CM.
138 CM.
142 CM.
146 CM.

NEW SHAPE
DURA-FLEX SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | NARROWER SHAPE
CNC/PROFILED CORE | LIQUID RAILS

APEX LOIC DESCHAUX PRO MODEL

134 CM.
139 CM.
144 CM.
149 CM.

NEW SIZES
DURA-FLEX SERIES



4-UP FLEXBAR INSERTS | CONTINUOUS ROCKER
CNC/PROFILED CORE | LIFTED RAIL DESIGN

BUTTERSTICK

135CM
140CM
145CM
150CM

NEW SIZES
BREAK THROUGH SERIES



150 CM. 145 CM. 140 CM. 135 CM.

4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | 2D-FLEXZONE

FLX

135 CM.
139 CM.
143 CM.
147 CM.

BREAK THROUGH SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | PROFILED SPLIT CORE

VAMP

136 CM.
141 CM.

NEW SIZES
BREAK THROUGH SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | SOFTER FLEX

RANT

120 CM.
125 CM.
130 CM.

NEW SHAPE
DURA-FLEX SERIES



4-UP FLEXBAR INSERTS | HYBRID ROCKER
CNC/PROFILED CORE | LIFTED RAIL DESIGN

CHARM

125CM
130CM

NEW SHAPE
DURA-FLEX SERIES



130 CM. 125 CM.

4-UP FLEXBAR INSERTS | 3-STAGE ROCKER
SOFTER FLEX | LIFTED RAIL DESIGN

UNITY AERO™ SAM BROWN PRO MODEL

135 CM.
139 CM.
143 CM.

ATOMIC SERIES



3UP INSERTS | CONTINUOUS ROCKER | AERO CORE
SPACE FRAME DECK | C4 DUAL CARBON

THE BULLOX AERO™ FYNN BULLOCK PRO MODEL

136 CM.
140 CM.
144 CM.
148 CM.

ATOMIC SERIES



3UP INSERTS | 3-STAGE ROCKER | AERO CORE
C4 QUAD CARBON | THERMAL INK

REMEDY AERO™ HARLEY CLIFFORD PRO MODEL

134 CM.
138 CM.
142 CM.

ATOMIC SERIES



3UP INSERTS | 3-STAGE ROCKER | AERO CORE | C4 QUAD CARBON

M.E. AERO™ MEAGAN ETHELL PRO MODEL

134 CM.
138 CM.

ATOMIC SERIES



3UP INSERTS | 3-STAGE ROCKER | AERO CORE
C4 QUAD CARBON | THERMAL INK

RHYME GUENTHER OKA PRO MODEL

134 CM.
139 CM.
144 CM.

ATOMIC SERIES



4-UP FLEXBARS | 3-STAGE ROCKER
WOOD CORE | LINEAR AXIS FLEXZONE

UNITY SAM BROWN PRO MODEL

135 CM.
139 CM.
143 CM.
NEW

DURA SERIES



3UP INSERTS | CONTINUOUS ROCKER | PU CORE

THE BULLOX FYNN BULLOCK PM

136 CM.
140 CM.
144 CM.
148 CM.

DURA SERIES



3UP INSERTS | 3-STAGE ROCKER | PU CORE

REMEDY HARLEY CLIFFORD PRO MODEL

DURA SERIES



134 CM. 138 CM. 142 CM.

3UP INSERTS | 3-STAGE ROCKER | PU CORE

RDX

130 CM.
134 CM.
138 CM.
142 CM.
146 CM.

NEW SIZES
BREAK THROUGH SERIES



3UP INSERTS | 3-STAGE ROCKER | PU CORE

M.E. MEAGAN ETHELL PRO MODEL

130 CM.
134 CM.
138 CM.

BREAK THROUGH SERIES



3UP INSERTS | 3-STAGE ROCKER | PU CORE

TRIP

130 CM.
135 CM.
139 CM.
144 CM.
NEW 150 CM.

BREAK THROUGH SERIES



3UP INSERTS | CONTINUOUS ROCKER | PU CORE

ANGEL

130 CM.
135 CM.
139 CM.

BREAK THROUGH SERIES



3UP INSERTS | CONTINUOUS ROCKER | PU CORE

FURY

115 CM.
120 CM.
125 CM.

BREAK THROUGH SERIES



3UP INSERTS | HYBRID ROCKER | PU CORE

DREAM

120 CM.
125 CM.

BREAK THROUGH SERIES



3UP INSERTS | HYBRID ROCKER | PU CORE

BINDING TECH BINDING TECH



The #1 choice of the worlds top cable riders! The LIQUID FORCE 4D™ chassis delivers a precise, responsive ride like no other binding system. The 4D™ chassis features the patent protected 45° angle attachment unique to LIQUID FORCE. Paired with the LIQUID FORCE Flextrack™, the 4D™ system bindings are the ultimate ride for cable riders of any ability.

01. WALK OUT REFLEX LINER

For 2023 the walk-out reflex liner provides all the support you need for performance wakeboarding. The new walk-out reflex liner surrounds your foot in comfort with custom conforming elastic laces and velcro top strap for locked in security. The walk-out liner bottom has a lightweight sole with durable rubber traction pods and built in drainage system.

02. DUAL DENSITY FOAM CONSTRUCTION

Firm HD foam skin provides structural support, while low density foam surrounds and conforms to your foot for a comfortable and secure locked in feeling.

03. DRAINAGE HOLES

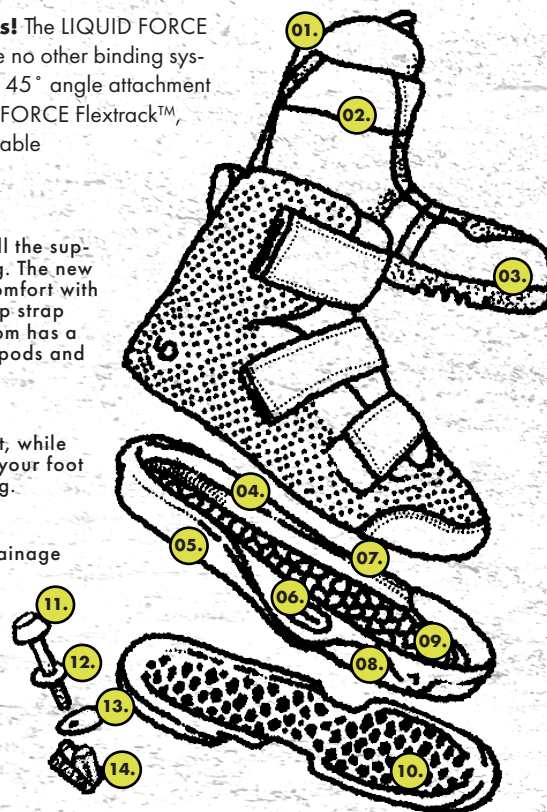
water can escape with ease with provided drainage holes.

04. FRAME RAIL

Frame rail geometry, combined with glass filled nylon construction and honeycomb cross bracing makes the 4D™ chassis the stiffest, lightest, most responsive binding ever.

05. 4D™ CHASSIS

4D™ chassis has the smallest footprint which allows the board to perform at its truest flex with maximum response.



06. LOCKING STANCE ADJUSTMENT

Stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks secure your custom stance.

07. GLUE-LESS LOCKING FRAME

The 6X chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

08. 45° ANGLE ATTACHMENT

45° angle attachments under foot increases leverage creating better board response.

09. HONEYCOMB FLEX FLOOR

6X™ chassis exclusive honeycomb FlexFloor absorbs high impact landings and returns energy creating a more responsive feel.

10. CHASSIS DAMPENING SYSTEM

Light weight honey comb base provides shock reduction, water drainage and more grip for a superior stick to the board.

11. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board

12. WASHERS

Plastic washer for a tighter hold.

13. ANGLE LOCK

Gives a secure hold in any stance angle you choose.

14. TRACK MOUNTING HARDWARE

Improved stainless steel hardware with added teeth provides a locked in binding to board interface.



The LIQUID FORCE 6X™ chassis system is a state of the art 6 inch Wide binding. Created by a dream team of world class athletes and Relentless designers, the liquid force 6X™ chassis is the foundation for new family of lightweight, comfortable and responsive bindings. Compatible with any wake board, the 6X™ chassis delivers fun and performance for boat and cable riders alike.

01. REFLEX LINER

For 2022 the Reflex liner provides all the support you need for performance wakeboarding. The reflex liner surrounds your foot in comfort with soft foam and a floating tongue design. The Reflex liner bottom has a lightweight EVA sole with built in drainage system.

02. DUAL DENSITY FOAM

Firm HD foam skin provides structural support, while low density foam surrounds and conforms to your foot for a comfortable and secure locked in feeling.

03. DRAINAGE HOLES

Water can escape with ease with provided drainage holes.

04. 6X™ CHASSIS

The Liquid Force 6X™ packs comfort, support and performance in a stiff light weight package.



05. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry makes the 6X the stiffest 6-inch chassis available. The glass filled nylon construction and honeycomb cross bracing makes the 6X™ chassis the stiffest, lightest, most responsive 6 inch binding ever.

06. LOCKING STANCE ADJUSTMENT

Locking stance adjustment stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks are compatible with the Liquid Force 6R chassis system.

07. 6" WIDE ATTACHMENT

The 6X™ chassis is universally compatible with all insert and Liquid Force flex track boards!

08. HONEYCOMB FLEX FLOOR

6X™ chassis exclusive honeycomb FlexFloor absorbs high impact landings and returns energy creating a more responsive feel.

09. GLUE-LESS LOCKING FRAME

The 6X chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

10. CHASSIS DAMPENING SYSTEM

Light weight honey comb base provides shock reduction, water drainage and more grip for a superior stick to the board.

11. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board.

CH BINDING TECH BINDING



The Liquid Force 6X™ Open Toe Chassis System is a state of the art 6 inch binding. The LIQUID FORCE 6X™ Open Toe is new, easy to use, lightweight, comfortable and responsive. Compatible with any wake board, the 6X™ chassis delivers fun and performance for beginners, intermediates and advanced riders.

01. TWO STAGE CUSHIONING SYSTEM

Impact EVA and Honeycomb Flexfloor™ provide comfort and support.

02. 6X IMPACT EVA MIDSOLE

Nylon injected toe cap gives response and structure.

03. 6X™ CHASSIS

The LIQUID FORCE 6X™ packs comfort, support and performance in a stiff light weight package.

04. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry makes the 6X the stiffest 6-inch chassis available. The glass filled nylon construction and honeycomb cross bracing makes the 6X™ chassis the stiffest, lightest, most responsive 6 inch binding ever.

05. 6" WIDE ATTACHMENT

The 6X™ chassis is universally compatible with all insert and LIQUID FORCE Flex Track boards!



06. HONEYCOMB FLEX FLOOR

6X™ chassis exclusive honeycomb FlexFloor absorbs high impact landings and returns energy creating a more responsive feel.

07. GLUE-LESS LOCKING FRAME

The 6X chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

08. LOCKING STANCE ADJUSTMENT

Locking stance adjustment stance angles are fully locked-in from 0-18° with micro adjustable teeth. Nylon angle locks are compatible with the Liquid Force 6R chassis system.

09. CHASSIS DAMPENING SYSTEM

Light weight honey comb base provides shock reduction, water drainage and more grip for a superior stick to the board.

10. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board.



The 6R bindings reimagines performance and maximum comfort for beginners and intermediate riders. The 6R chassis delivers the benefits of our advanced binding technology in a new easy to use package. 6R chassis is a stable and supportive platform ideal for aspiring riders of any age. The 6R delivers wakeboarding fun for everyone in the boat.

01. TWO STAGE CUSHIONING SYSTEM

Impact EVA and Honeycomb Flexfloor™ provide comfort and support.

02. GLUE-LESS LOCKING FRAME

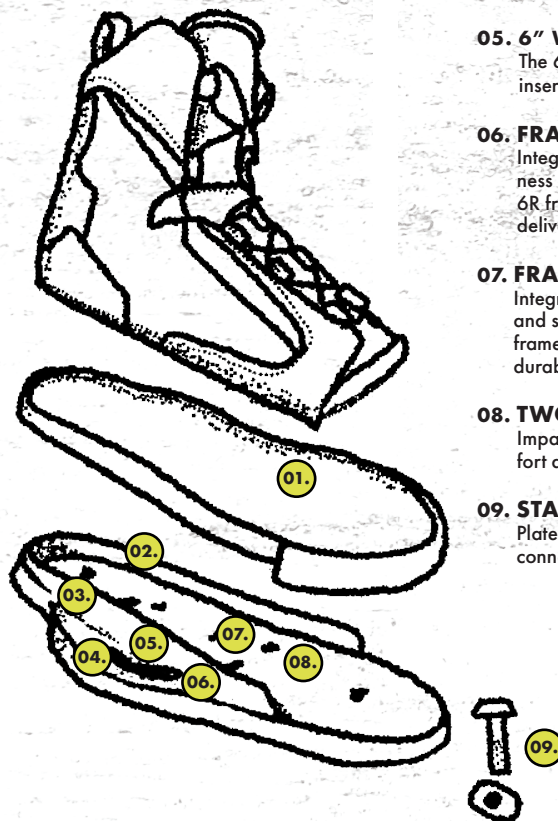
The 6R chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

03. 6R™ CHASSIS

The 6R chassis delivers advanced technology in a new easy to use and fun to ride package.

04. LOCKING STANCE ADJUSTMENT

Stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks are compatible with the Liquid Force 6X chassis system.



05. 6" WIDE ATTACHMENT

The 6R™ chassis is universally compatible with all inserts and Liquid Force Flextrack™ boards!

06. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry provides stiffness and support for a stable predictable ride. The 6R frame geometry and glass filled nylon structure deliver durability and performance.

07. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry provides stiffness and support for a stable predictable ride. The 6R frame geometry and glass filled nylon structure deliver durability and performance.

08. TWO STAGE CUSHIONING SYSTEM

Impact EVA and Honeycomb Flexfloor™ provide comfort and support.

09. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board.

PEAK 4D™

SIZES
6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



MEDIUM FIT | MEDIUM TO WIDE FLEX PROFILE | REFLEX WALK LINER

VALE 4D™

SIZES
W5-7 | W7-9 | W9-11
M4-6 | M6-8 | M8-10

**WALK
LINER**



MEDIUM FIT | MEDIUM TO SOFT FLEX PROFILE | REFLEX WALK LINER

PULSE 4D™

SIZES
8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



UPPER LACING | MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

HOOK 4D™

SIZES
8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



MEDIUM TO WIDE FIT | FIRM FLEX PROFILE

IDOL 4D™

SIZES
6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



NARROW TO MEDIUM FIT | FIRM FLEX PROFILE

AERO 6X™ BLACK

SIZES
4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

NEW



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

AERO 6X™ WHITE

SIZES
4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

PEAK 6X™

SIZES
4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



UPPER LACING | MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

PULSE 6X™

SIZES
8-9 | 9-10 | 10-11 | 11-12 | 12-13+

**WALK
LINER**



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

HOOK 6X™

SIZES
8-9 | 9-10 | 10-11 | 11-12 | 12-13 | 13-15

WALK
LINER

**NEW
SIZES**



MEDIUM TO WIDE FIT | FIRM TO MEDIUM FLEX PROFILE

IDOL 6X™

SIZES
6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+



MEDIUM TO NARROW FIT | FIRM FLEX PROFILE

CLASSIC 6X™

SIZES
4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13 | 13-15



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

TAO 6X™ BLACK

SIZES
M4-6 | M6-8 | M8-10 | M10-12 | M12-13
W5-7 | W7-9 | W9-11

**NEW
SIZES**



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE

TAO 6X™ WHITE

SIZES
M4-6 | M6-8 | M8-10 | M10-12 | M12-13
W5-7 | W7-9 | W9-11

**NEW
SIZES**



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE

VIDA 6X™

SIZES
W 5-7 | W 7-9 | W 9-11

**NEW
SIZES**



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE

CLASSIC 6X™ OT

SIZES
6-8 | 8-10 | 10-12 | 12-14



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

SCAN 6X™ WHITE OT

SIZES
M4-6 | M5-9 | M9-12 | M12-15
W5-7 | W6-9



WIDE FIT | MEDIUM FLEX PROFILE

TRANSIT 6R™

SIZES
4-6 | 5-9 | 9-12 | 12-15

**NEW
SIZES**



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE

INDEX 6R™

SIZES
5-8 | 8-12 | 12-15



WIDE FIT | SOFT FLEX PROFILE

PLUSH 6R™

SIZES
4-7 | 7-10



WIDE FIT | SOFT FLEX PROFILE

RANT 6R™

SIZES
121-5Y | 4-6



MEDIUM FIT | SOFT FLEX PROFILE

DREAM 6R™

SIZES
121-5Y



MEDIUM FIT | SOFT FLEX PROFILE

RELENTLESS

GUENTHER OKA



LIQUID FORCE

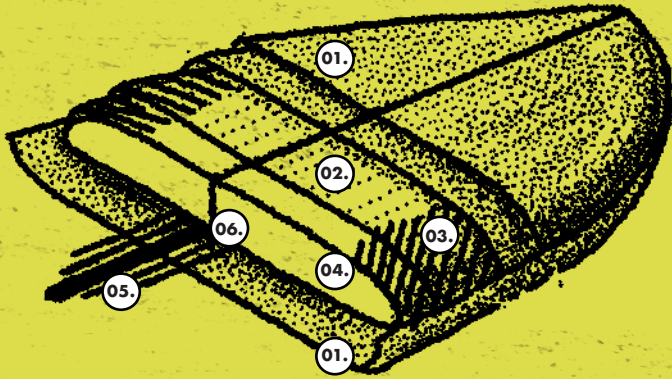
BOARDS WAKESURF BOARDS WAKESURF



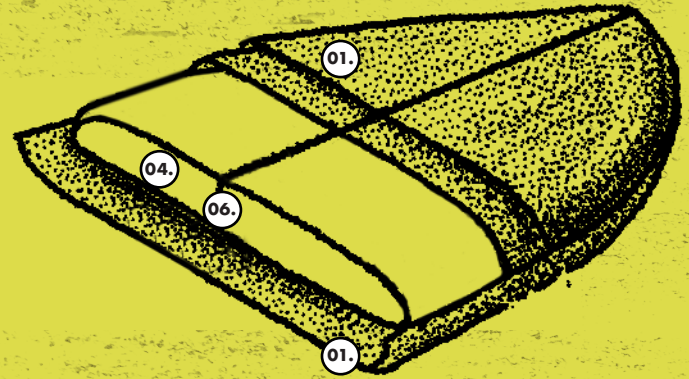
INNOVATION

WAKESURFER CONSTRUCTION

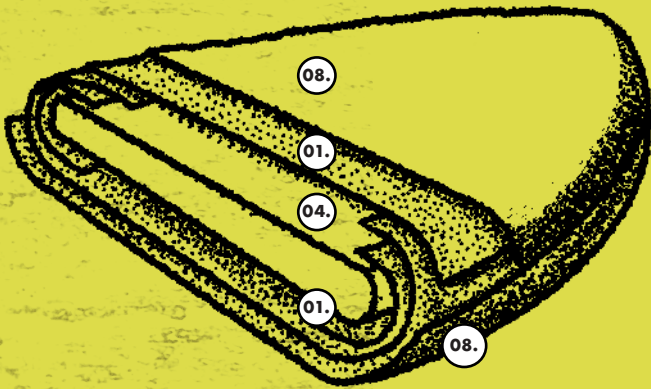
ATOMIC SERIES



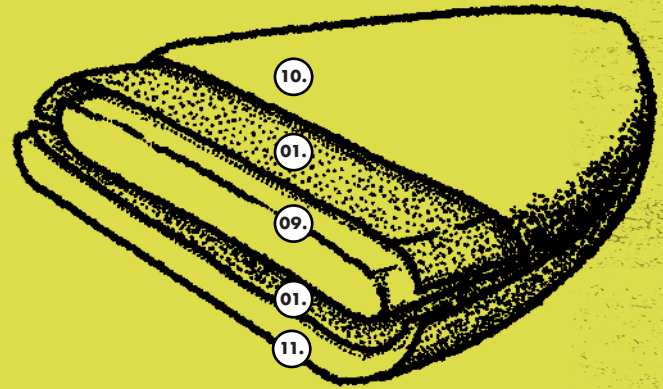
FLEET SERIES



DURASURF CONSTRUCTION

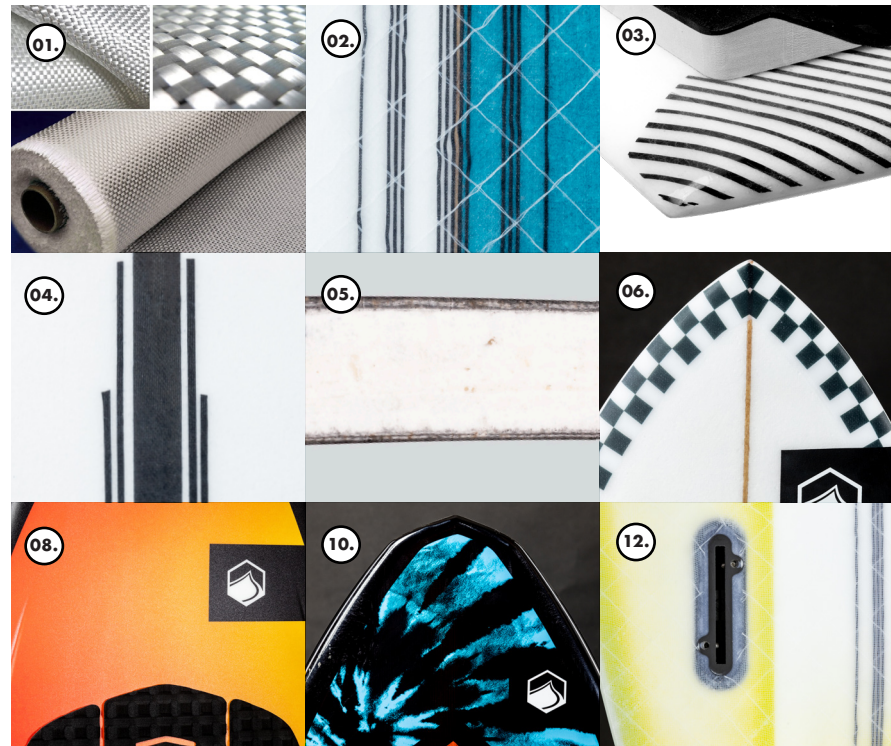


BREAKTHROUGH CONSTRUCTION



GLOSSARY OF TERMS

- 01. FIBERGLASS LAMINATION**
Multiple glass layers for optimum strength/weight ratio.
- 02. CARBON INNEGRA**
Impact strength and durability.
- 03. CARBON RAIL WRAP**
Protection against rail dings and heel dents.
- 04. EPS CORE**
Lightweight EPS foam core.
- 05. CARBON TAPE**
Added stiffness and response.
- 06. SURF STRINGER**
Thin wood stringer for light weight performance and response.
- 07. SKIM STRINGER**
Thicker wood stringer for rocker trueness in thin profile shapes.
- 08. DURA SHELL**
Durable outer shell that protects and stiffens.
- 09. PU CORE**
Durable molded polyurethane core.
- 10. PBT TOP SHEET**
Glossy graphic substrate.
- 11. NEXUS BASE**
Lightweight fabric graphic layer.
- 12. FIN BOX**
Allows fins to be easily removed and adjusted.



CONSTRUCTION AND MAKE UP

THE BREAKDOWN



ATOMIC SERIES

Space age technology and materials, as well as cutting edge shapes make these the lightest, fastest, and most aggressive in our lineup. If the Ultimate in High Performance Skim Style or Surf Style boards are what you're looking for, the ATOMIC Series is where the search starts and ends.



FLEET SERIES

Specific, tried and true designs built with lightweight and strong materials to move and react quickly and efficiently!



DURA-SURF SERIES

These boards combine high performance with our most durable, lightweight construction... whether you're looking for a skim style or surf style, the CNC EPS cores with a wrapped outer shell are meant to take a beating and keep coming back for more!



BREAKTHROUGH SERIES

All boards in this series are designed to help the entry level surfer "BOOST" to the next level of performance. All boards feature a super durable PU compression molded design, beveled forgiving rails, and EVA deck pads with large surface area.

FIN CONSTRUCTION



CARBON HONEYCOMB

Our Lightest weight most durable fin with a carbon base to provide stiffness and flex and a honeycomb tip to reduce weight and give the perfect amount of Flex



FIBERGLASS

Classic fin construction of durable fiberglass to provide a strong efficient fin



COMPOSITE DUAL TAB

Injected polymer for a strong easy to use fin that mounts into any LF Surfboard with a fin box

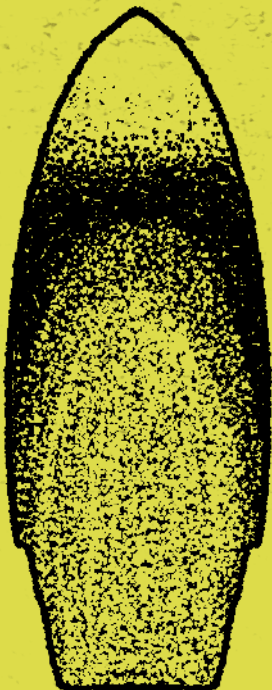


COMPOSITE MOLDED BOLT ON

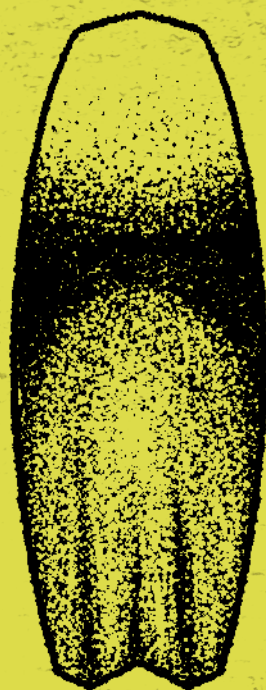
Injected polymer for a strong easy to use fin that mounts into any LF Surfboard thru holes

HULL DESIGN

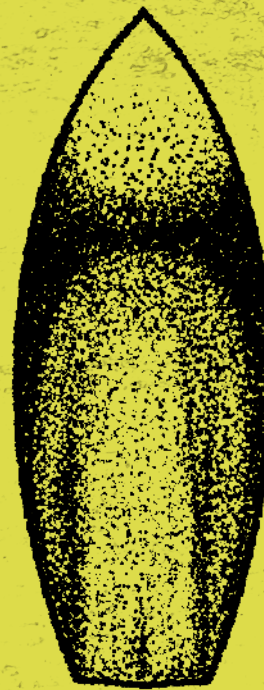
SINGLE CONCAVE STING



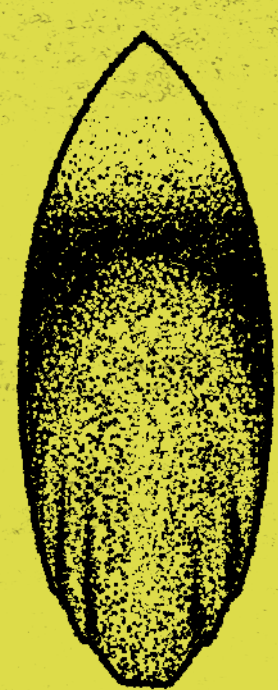
DOUBLE CONCAVE SPACE POD



VENTURI CONCAVE (SINGLE TO DOUBLE) BONZER



CHANNEL HULL TC SKIM



STING

4'6"
4'10"



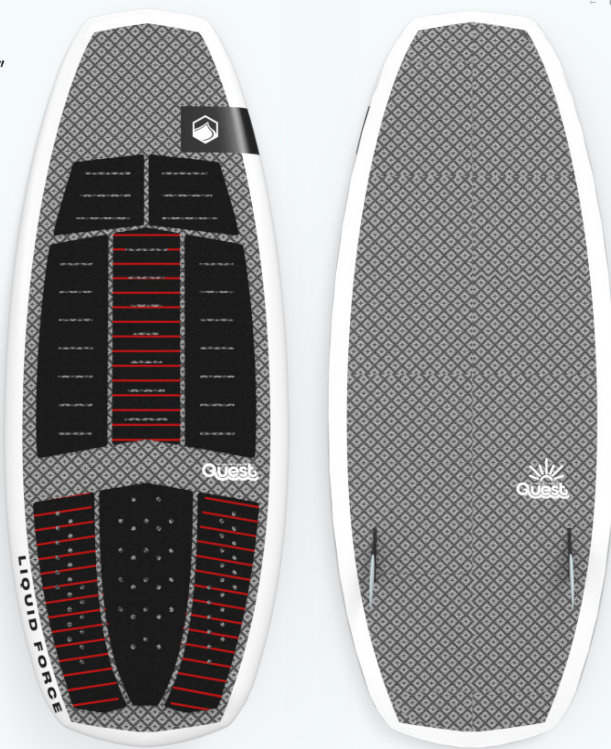
FULL CARBON LAYUP | EPS FOAM | CLEAR HEX TRACTION | SQUASH TAIL



(2) S4.0 + (1) C3.0 OR (2) S4.0 + (1) C3.9

QUEST

4'3"
4'7"
4'11"



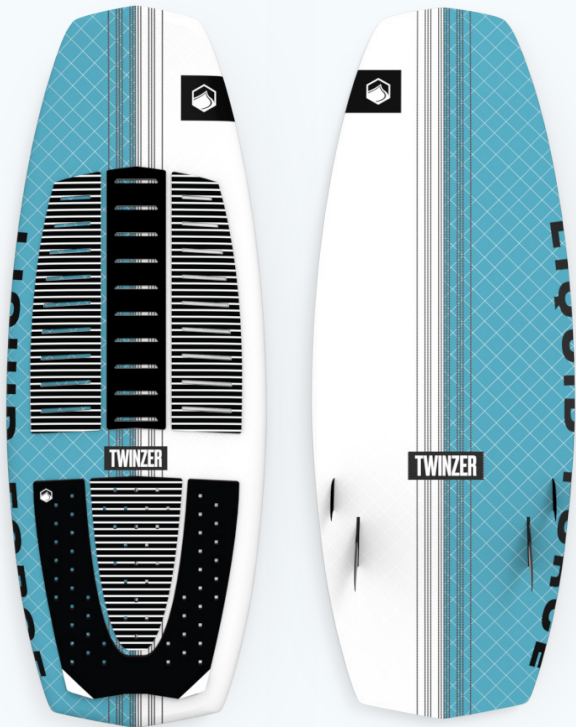
CARBON LAYUP | EPS FOAM CORE | EVA DECK TRACTION | FORWARD MOUNTED FIN'S



(2) S3.7 OR S4.0 OR S4.4

TWINZER

4'2"
4'6"
4'10"



CARBON INNEGRA REINFORCEMENT | EPS FOAM CORE | EVA DECK TRACTION



(2) STUBBIE 2.3 OR 2.3 (2) S4.4 OR S4.0 OR S4.4

SPACE POD

4'2"
4'6"
4'10"
5'2"



EPS FOAM CORE | CARBON INNEGRA REINFORCED DECK | CARBON TAPE BOTTOM | EVA DECK TRACTION



(2) STUBBIE 2.0 (2) S3.4 (2) S3.7 (2) S4.0 (2) S4.4

BONZER BAT

4'6"
5'0"



EPS FOAM CORE | CARBON TAIL WRAP | CARBON BOTTOM TAPE | EVA DECK TRACTION



"GROM"ZER BAT **NEW**

4'2"



KIDS | EPS FOAM CORE | WOOD STRINGER



TC SKIM TOMMY CZESCHIN PRO MODEL

48"
52"
56"
60"



48"



56"



60"

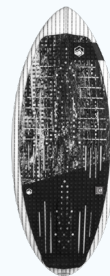


EPS FOAM CORE | CARBON TAPE | CARBON TAIL WRAP | SKIM STYLE



VICE **NEW**

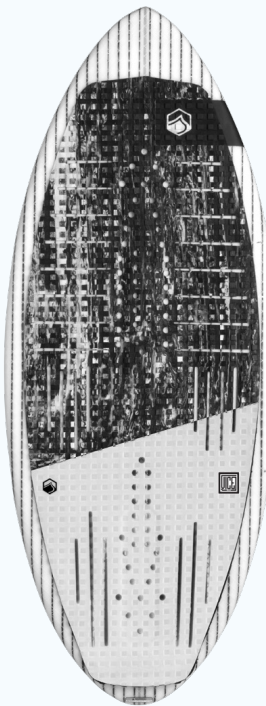
52"
56"
60"



52"



56"



EPS FOAM CORE | SKIM STYLE | CARBON TAPE | CARBON INNEGRA REINFORCED DECK



NEO **NEW**

46"
50"
54"
58"



AERO™ CORE | FULL CARBON LAMINATION | DURASHELL SUBSTRATE | EVA DECK TRACTION



REIGN PRO JAKE CASTER PRO MODEL

52"
56"
60"



AERO™ CORE | FULL CARBON LAYUP | EVA DECK TRACTION



REIGN JAKE CASTER PRO MODEL

50"
53"
56"
59"



EPS FOAM CORE | CARBON STRINGER | EVA DECK TRACTION



POD

4'0"
4'4"
4'9"
5'2"



EPS FOAM CORE | DURASHELL SUBSTRATE | EVA DECK TRACTION



EL GUAPO
5'2" | 5'6"

6.5" SINGLE FIN

LIQUID FORCE

DURA-SURF SERIES

EPS FOAM CORE | DURASHELL SUBSTRATE | SINGLE FIN | EVA DECK TRACTION

HAPPY PILL
4'2" | 4'6" | 4'10" | 5'4"

4'2" | 4'6" | 4'10" | 5'4"

(2) STUB 2.0 | (2) S3.4 OR S3.9 OR S4.4

LIQUID FORCE

DURA-SURF SERIES

EPS FOAM CORE | DURASHELL SUBSTRATE | EVA DECK TRACTION

PRIMO TOMMY CZESCHIN PRO MODEL
4'0" | 4'5" | 4'10" | 5'3"

4'0" | 4'5" | 4'10" | 5'3"

(2) SK1.0 OR SK1.5 | (2) S3.4 OR S3.9

LIQUID FORCE

DURA-SURF SERIES

EPS FOAM CORE | DURASHELL SUBSTRATE | SWY WALKER ART | EVA DECK TRACTION

PRIMO W/STRAPS
4'0" | 4'5" | 4'10" | 5'3"

4'0" | 4'5" | 4'10" | 5'3"

(2) SK1.0 OR SK1.5 | (2) S3.4 OR S3.9

LIQUID FORCE

DURA-SURF SERIES

EPS FOAM CORE | DURASHELL SUBSTRATE | STRAPS | EVA DECK TRACTION

SWAMI
53" | 58"

53" | 58"

(2) SK1.0 OR SK1.5

LIQUID FORCE

BREATHROUGH SERIES

PU PRECISION FOAM CORE | EVA DECK TRACTION

GROMI WITH & WITHOUT STRAPS
46"

46"

(3) SKIM 1.0

LIQUID FORCE

BREATHROUGH SERIES

KIDS | PU PRECISION FOAM CORE | EVA DECK TRACTION

ROCKET
W/HANDLE
4'8" | 5'0" | 5'4"

4'8" | 5'0" | 5'4"

(2) S3.0 OR S3.9 OR S4.4 | C2.5

LIQUID FORCE

BREATHROUGH SERIES

PU PRECISION FOAM CORE | EVA DECK TRACTION

TAO SKATE
39" | 41"

39" | 41"

39" & 41" SAME GRAPHIC

LIQUID FORCE

WOOD CORE | PTEX GRIND BASE | CLEAR TRACTION | LIQUID RAILS

FOCUS SKATE
42" | 44"

42" | 44"

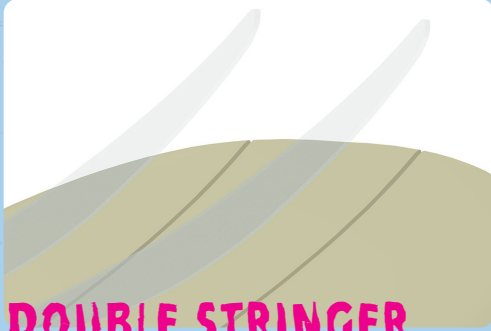
LIQUID FORCE

WOOD CORE | EVA DECK TRACTION



FULL DECK TRACTION PAD

Tip to tail & rail to rail. Its covered. Covered in soft, forgiving EVA foam that just screams HAVE FUN. With engineered textured pattern directly into the deck you get that perfect grip and ultra soft board.



DOUBLE STRINGER EPS CORE

Just because they are foamies doesn't mean they are little baby weak things. In fact, they are the opposite. The double fiberglass stringer gives it rigidity and extra strength to really lay into those turns and those gnarly tricks.



DURABLE PVC BOTTOM

These boards can take a beating. The patented PVC hull material is built for durability and reliability getting from your garage to the water.

WF wakefoamies

FOAMIE FISH
FOAM TOP FISH W/ TWIN FIN



4'8"
NEW COLOR
WEIGHT RANGE (LBS) - UP TO 190 LBS
VOLUME (L) - 23.6

FOAMIE MICRO MAL
FOAM TOP LONG BOARD W/ SINGLE FIN



5'0"
WEIGHT RANGE (LBS) - UP TO 200 LBS
VOLUME (L) - 26.7

FOAMIE SKIM
FOAM TOP SKIM W/ SKIM FIN



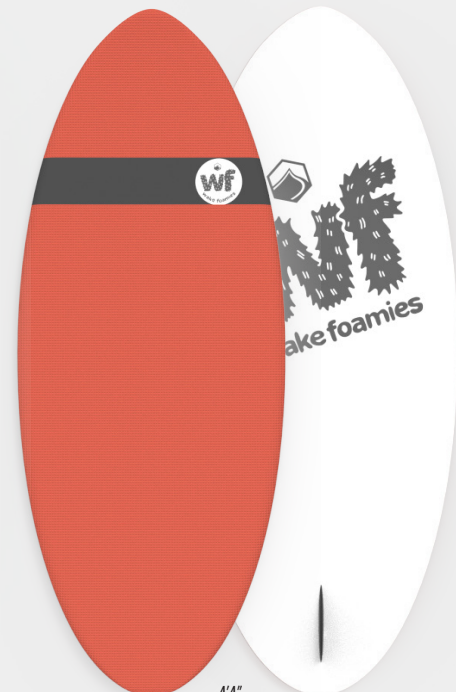
3'8"
WEIGHT RANGE (LBS) - UP TO 120 LBS
VOLUME (L) - 6.6



5'0"
WEIGHT RANGE (LBS) - UP TO 240 LBS
VOLUME (L) - 26.7



5'4"
NEW COLOR
WEIGHT RANGE (LBS) - 170-250 LBS
VOLUME (L) - 30.3



4'4"
NEW COLOR
WEIGHT RANGE (LBS) - 130-200 LBS
VOLUME (L) - 12.62

● CARRY OVER

FOILS

Foils can be ridden in just about any condition. That is the beauty of it. Foils allow the previously unrideable to be ridden and give new life to the status quo. Within the seemingly endless variety of conditions that occur, there are designs that are better suited for the condition. Bigger waves will require smaller faster foils while smaller waves need bigger foils. The Horizon line (Medium-Aspect) covers pretty much all conditions you will find yourself in a lake. The 190 will work for jetskis and direct drives. The 155 will work on any watercraft that can tow you. The 120 will be best suited for your traditional surf/wake boat. The Glider line (High Aspect) will take you even further. The 115 works great for your surf boat. The 95, while also working in those conditions, will get you out into the ocean surf as your foiling expands into new realms.

STABILITY

Stability can be thought of as the ability to recover with minimal effort. Highly stable foils will allow you to make mistakes and get off balance but won't affect your ride or ability to maintain lift. These foils are not as agile or nimble and can not be turned as hard or used as aggressively. The Horizon 190 and 155 would fall into this category. At the other end you will find the Glider 95 which is highly maneuverable, but you need to be a bit more on your A game to harness the magic.

PUMPABILITY

Good pumping foils give good glide and enough lift with minimal effort put in by the rider. With every physical movement expended by the rider, the foil needs to translate that into speed and forward movement. Bigger foils can go slower and are easy to get going at the beginning. The Horizon 190 is a great foil for dock starts and starting from zero. The Glider series needs speed to start but once you are going, it is much easier to maintain momentum.

WINGSPAN

Wingspan, defined as the tip to tip distance of a foil. The Wingspan primarily controls a foil's ability to roll. The shorter the wingspan the easier it is to roll the wing over and get a high banking turn. The Wingspan also affects the drag and overall speed of the wing. For a wing of a given area and lift profile, extending the wingspan allows you to shorten the chord length while keeping a similar amount of lift. This usually equates to lower drag and a higher speed foil.

SPEED

HIGH ASPECT = HIGH SPEED

MEDIUM ASPECT = MEDIUM SPEED

The speed can be directly related to the efficiency of the wing. The High Aspect Wings have lower drag and therefore are able to reach higher speeds. By the same token, size affects the speed as well. Smaller wings can go faster due to the lower drag.

AREA

Area is the first indicator of how the foil will perform. Larger area wings are made for going slower and accommodating heavier riders. Smaller wings will be faster. Area is not an indicator of skill-level. Smaller wings will be used by both novice and advanced riders. Advanced riders will gravitate towards smaller wings due to the increase in speed that is possible. Novice riders will also gravitate towards smaller wings as the lift of the smaller wings is less and more manageable for the first time rider.

ASPECT RATIO

Defined as the wingspan ² divided by the wing area (B^2/S), the aspect ratio is the defining term for the efficiency of a foil. Typically speaking, the higher the aspect the more efficient the foil is. This leads to longer glides and higher speeds. The higher aspect wings have a higher level of required skill to ride and are not as forgiving as a medium aspect wing. Most beginner to intermediate riders will gravitate towards a medium aspect foil (3-6) due to the ability to achieve lift at lower speeds and bigger sweet spot that allows for easy recoveries while foiling. Advanced riders will gravitate towards a high aspect foil (7-10) as the overall speed the foil can go and generate is much higher. This leads to more progressive foiling.





FOIL CHART

FLIGHT - FRONT WINGS

WING	CONSTR.	AREA CM ²	SPAN CM	ASPECT RATIO	CHORD CM	STABILITY	SPEED	PUMP	BOAT	WIND	PRONE
GLIDER 115	CARBON	1150	100	8.7	15	MEDIUM	FAST	GREAT	MED-LARGE	MED	SMALL
GLIDER 95	CARBON	950	90	8.5	13.8	MEDIUM	FAST	GREAT	LARGE	MED- HIGH	SMALL-MED
HORIZON 190	CARBON	1900	100	5.3	26	GREAT	LOW	GREAT	SMALL	LOW	SMALL-MED
HORIZON 155	CARBON	1550	80	4.1	26	GREAT	MEDIUM	GOOD	ALL	LOW-MED	SMALL
HORIZON 120	CARBON	1200	80	5.3	19.5	GREAT	MED/FAST	GOOD	MED-LARGE	MEDIUM	SMALL-MED
FLITE 120	CARBON	1200	65	3.5	21	GREAT	LOW	MEDIUM	MED-LARGE	-	-

FLIGHT - REAR WINGS

WING	CONSTR.	AREA CM ²	SPAN CM	ASPECT RATIO	CHORD CM	STABILITY	SPEED	PUMP	BOAT	WIND	PRONE
G21	CARBON	210	35	5.8	8	MEDIUM	FAST	MEDIUM	X	X	X
H24	CARBON	240	37	5.7	8	MEDIUM	MEDIUM	MEDIUM	X		X
TC28	CARBON	280	40	5.7	8	GREAT	MEDIUM	GREAT	X		
FLITE	POLYMER	278	39	5.4	9	GREAT	LOW	MED-LOW	X		

ALTITUDE - MASTS

MAST	STIFFNESS	CONSTRUCTION	SPEED	BOAT WAKE	WING	PRONE	LEARNING
CARBON 32"	MAX	CARBON	FAST		X	X	
CARBON 28"	MAX	CARBON	FAST	X	X	X	
ALLOY 28"	GREAT	EXTRUDED ALLOY	MEDIUM	X	X	X	
ALLOY 24"	GREAT	EXTRUDED ALLOY	MEDIUM	X			X

WHEEL BASE - FUSELAGE

FUSELAGE	STABILITY	MANEUVERABILITY	CONSTRUCTION
CARBON 44"	GREAT	MAX	CARBON
CARBON 54"	MAX	GREAT	CARBON
ALLOY 44"	GREAT	MAX	CNC ALUMINUM
ALLOY 54"	MAX	GREAT	CNC ALUMINUM

DECKS - FOIL BOARDS

BOARD	ABILITY	CONSTRUCTION	WAKESURF COMPATIBLE
ORB 3'6"	ADVANCED	ATOMIC	
ORB 4'0"	INT/ADV	ATOMIC	
NEBULA 3'8"	ADVANCED	DURASURF	
NEBULA 4'2"	INT/ADV	DURASURF	
POD 4'4"	BEG/INT	DURASURF	X
POD 4'9"	BEG/INT	DURASURF	X
LAUNCH 4'5"	BEG/INT	BREAKTHROUGH	

GLOSSARY OF TERMS

01. CARBON PRE-PREG CONSTRUCTION

All of our foil wings and carbon masts are constructed with a high density foam core wrapped in 100% pre pregged carbon to make a lightweight, extremely durable end product.

02. EXTRUDED ALUMINUM

Aluminum 6061 alloy that is lightweight and extremely durable.

03. TITANIUM CORE (on the carbon fuselages)

High strength and corrosion resistant titanium core.

04. LIGHTWEIGHT HIGH DENSITY FOAM (WINGS AND MASTS)

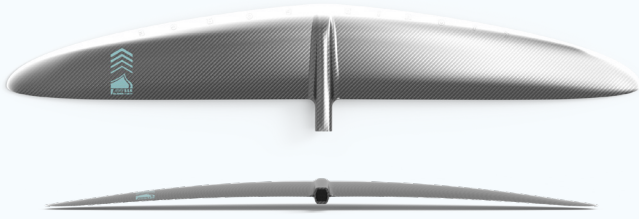
Patented foam core designed specifically for use in hydrofoils to for superior strength and minimal weight

05. CNC ALUMINUM

Precision cnc'd 6061 aluminum alloy. Anodized finish for corrosion resistance.

GLIDER H.A. 115 FRONT WING

+ COVER
+ HDWR



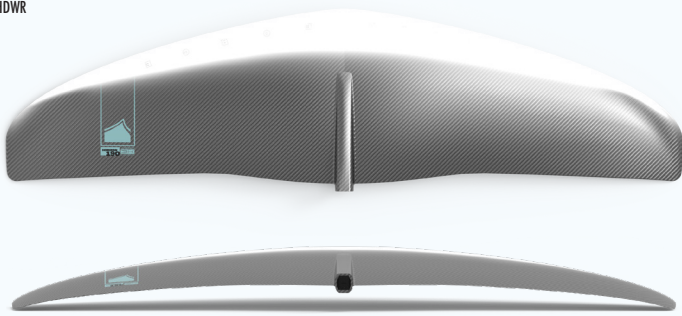
GLIDER H.A. 95 FRONT WING

+ COVER
+ HDWR



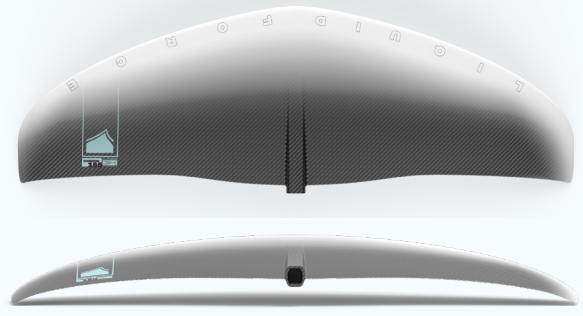
HORIZON SURF 190 FRONT WING

+ COVER
+ HDWR



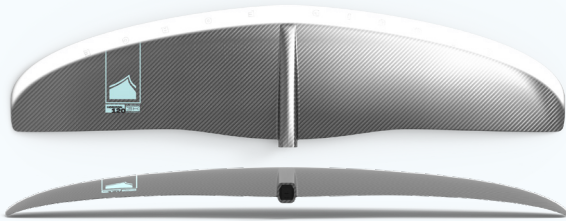
HORIZON SURF 155 FRONT WING

+ COVER
+ HDWR



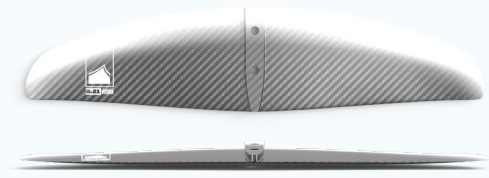
HORIZON SURF 120 FRONT WING

+ COVER
+ HDWR



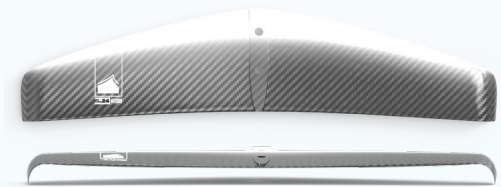
G21 REAR WING

+ COVER
+ HDWR



H24 REAR WING

+ COVER
+ HDWR



FLITE 120 WING

+ COVER
+ HDWR



TC28 REAR WING

+ COVER
+ HDWR



CARBON FUSELAGE



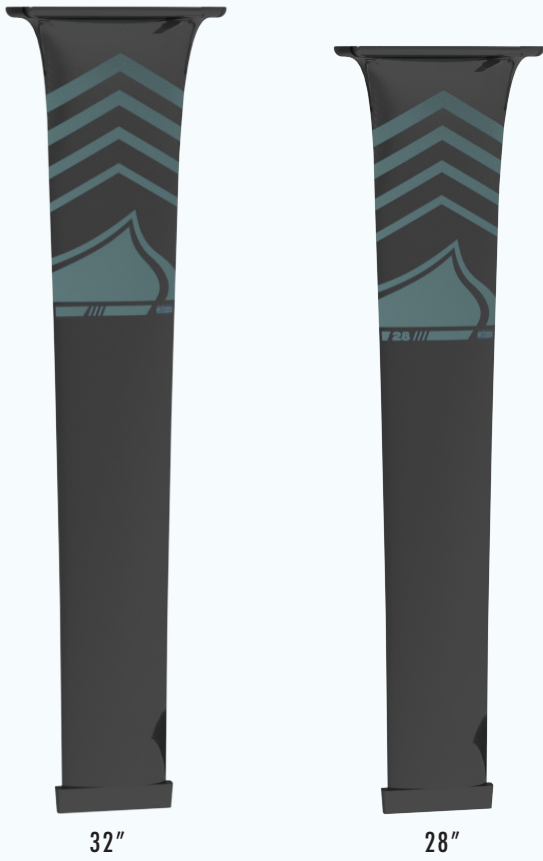
ALLOY FUSELAGE



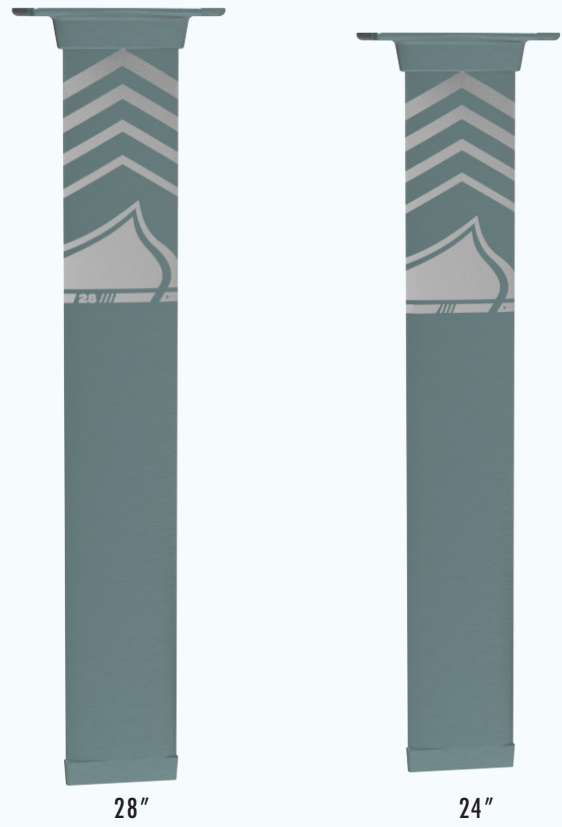
FOIL/SURF STRAPS



CARBON MAST



ALUMINIUM MAS



FLITE 120 SET

- + 27" MAST
- + 120 WING
- + TC28 STAB
- + 54 FUSE



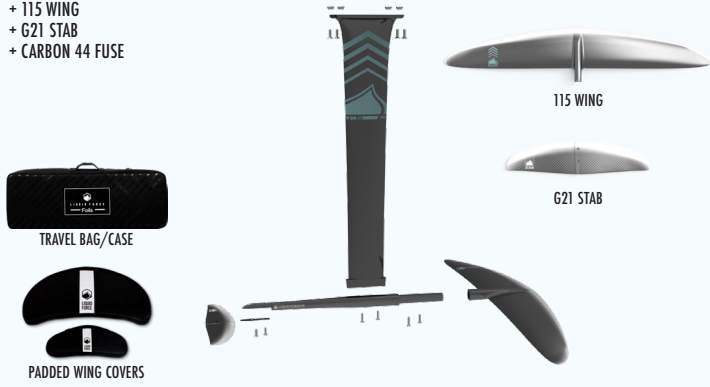
LAUNCH FOIL SET 120

- + 24" MAST
- + 120 WING
- + FLITE STAB
- + 54 FUSE



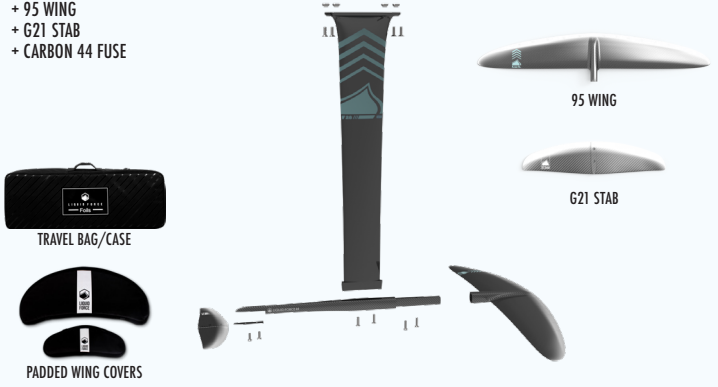
CARBON GLIDER HA 115 FOIL SET

- + 28" CARBON MAST
- + 115 WING
- + G21 STAB
- + CARBON 44 FUSE



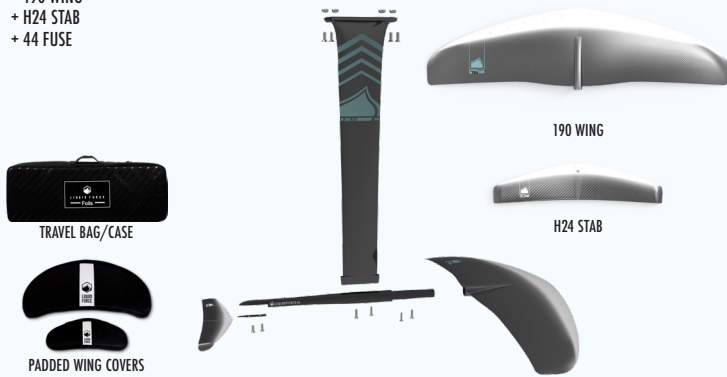
CARBON GLIDER HA 95 FOIL SET

- + 28" CARBON MAST
- + 95 WING
- + G21 STAB
- + CARBON 44 FUSE



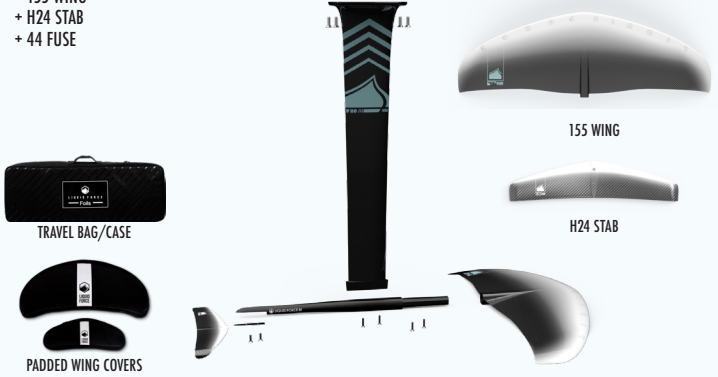
CARBON HORIZON SURF 190 FOIL SET

- + 28" CARBON MAST
- + 190 WING
- + H24 STAB
- + 44 FUSE



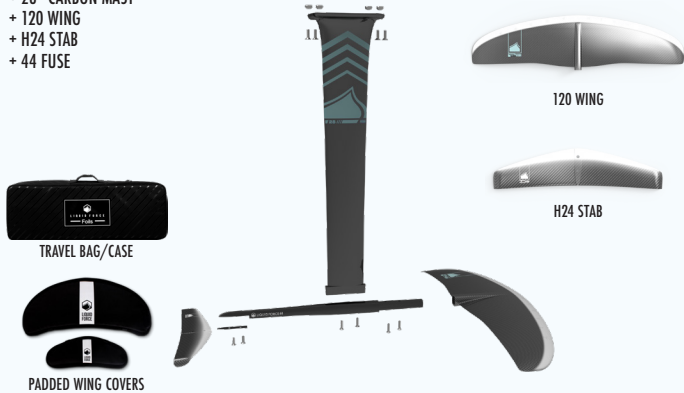
CARBON HORIZON SURF 155 FOIL SET

- + 28" CARBON MAST
- + 155 WING
- + H24 STAB
- + 44 FUSE



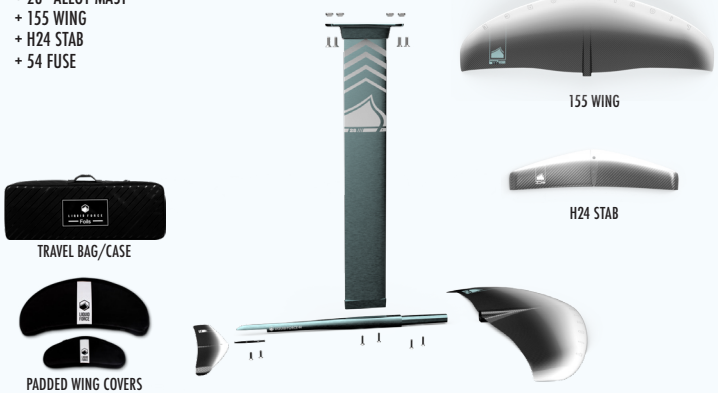
CARBON HORIZON SURF 120 FOIL SET

- + 28" CARBON MAST
- + 120 WING
- + H24 STAB
- + 44 FUSE



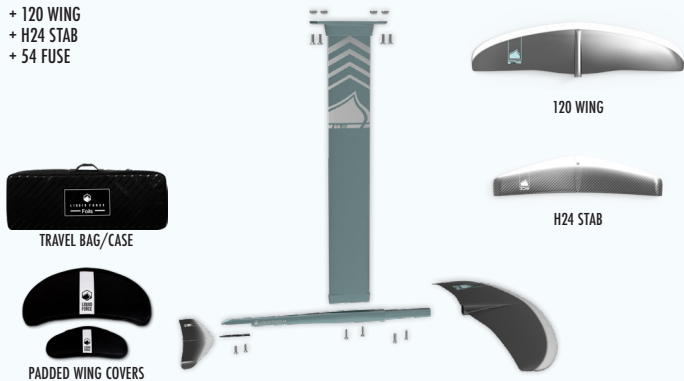
HORIZON ALLOY SURF 155 FOIL SET

- + 28" ALLOY MAST
- + 155 WING
- + H24 STAB
- + 54 FUSE



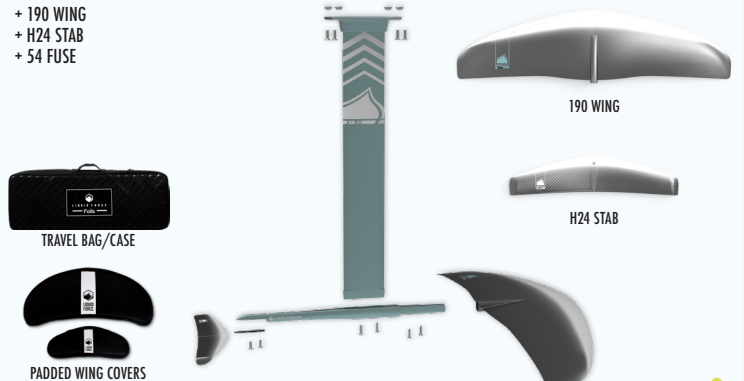
HORIZON ALLOY SURF 120 FOIL SET

- + 28" CARBON MAST
- + 120 WING
- + H24 STAB
- + 54 FUSE



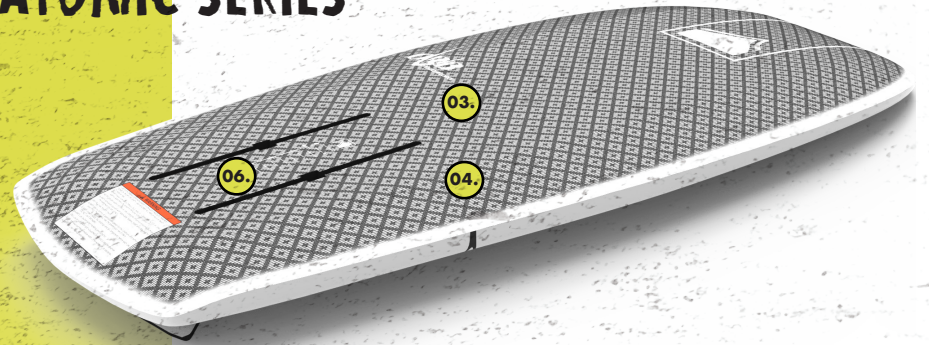
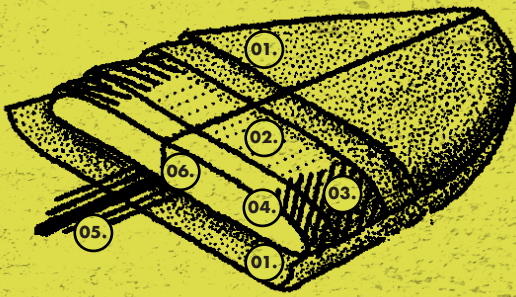
HORIZON ALLOY SURF 190 FOIL SET

- + 28" CARBON MAST
- + 190 WING
- + H24 STAB
- + 54 FUSE

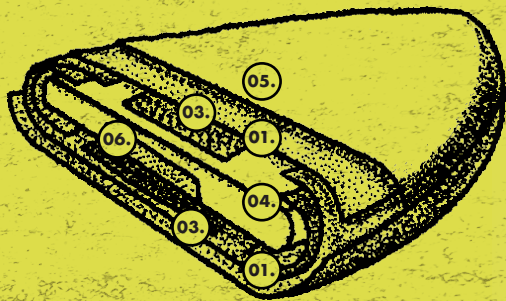




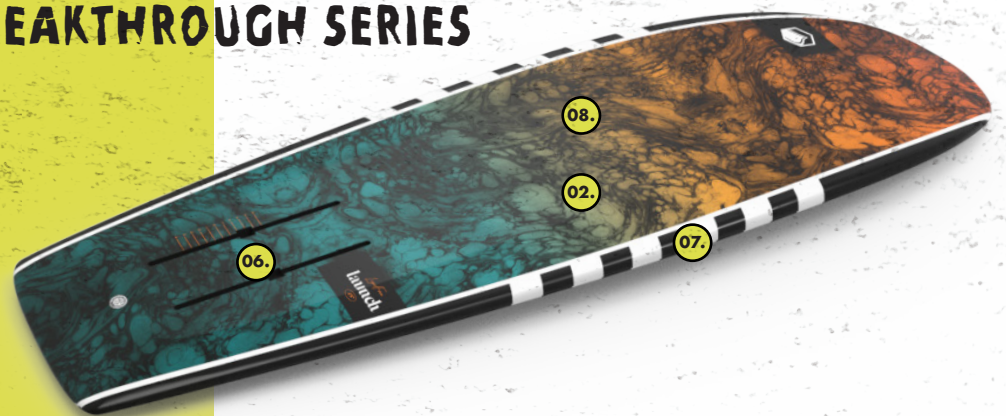
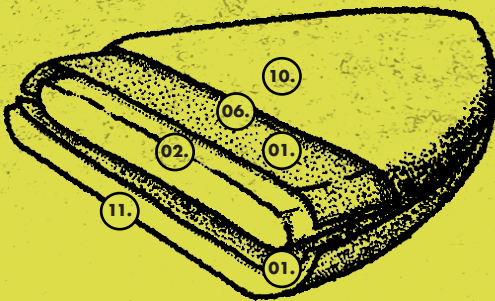
ATOMIC SERIES



DURA SURF SERIES



BREAKTHROUGH SERIES



GLOSSARY OF TERMS

01. FIBERGLASS LAMINATION

Multiple glass layers for optimum strength/weight.

02. PU FOAM CORE

Perfectly sized polyurethane core to optimize the strength to weight ratio of the lamination.

03. CARBON REINFORCEMENT

Additional strength and stiffness.

04. EPS FOAM CORE

Lightweight EPS foam core.

05. DURA SHELL

Durable outer shell that protects and stiffens.

06. TRACK BLOCK

High density block that reinforces the track.

07. PBT TOP SHEET

Glossy graphic substrate.

08. NEXUS BASE

Specifically designed foil track box reinforced to keep up with the unique and high loads produced from a foil.

ORB

3'6"
4'0"

NEW
SHAPE



EPS CORE | CARBON LAYUP | CORDUROY DECK EVA

NEBULA

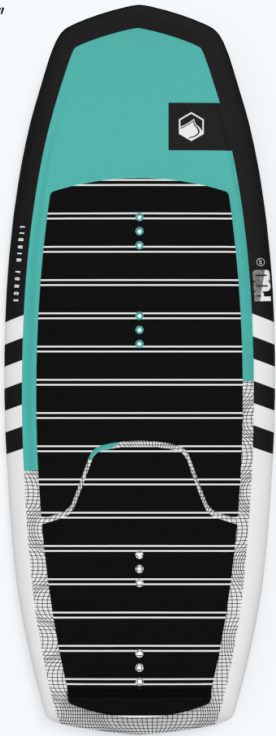
3'8"
4'2"



EPS CORE | CARBON STRINGER | DURASHELL TOPSHEET | CORDUROY DECK EVA

POD FOIL

4'4"
4'9"



EPS FOAM CORE | DURASHELL SUBSTRATES | CORDUROY DECK EVA

LAUNCH

4'5"



PU FOAM CORE | CORDUROY DECK EVA



(2) STUB 2.0

(2) S3.4 OR S3.9 OR S4.4

● CARRY OVER

CGA LIFE JACKET AN

For over 25 years Liquid Force has been dedicated to having fun **on the water!** It's also in our brand heritage to make sure everyone is safe while having a great time. We are committed to making the most comfortable, functional and safe life jackets for every watersport enthusiast. We take our time to design and test every CGA life jacket to meet the highest standards for safety and flotation.

Whether you're wakeboarding, boating, floating or foiling we offer a life jacket to fit your needs and abilities. For 2023, we continue to honor wakeboarding heritage and commitment to having fun safely with our coast guard approved vests.

At LIQUID FORCE our wakeboarding heritage also means helping riders push their own person performance limits. Our Competition vests feature more innovative designs and materials than any other brand! With features like exclusive Stitch-less Flex Panel Architecture, Poly Armour, PVX Stretchable foam, Chill stopper Lining, Bio-Spine 3D Curve pattern, and V-Flex shoulder pattern, LIQUID FORCE delivers performance, comfort, and Style!

CHEST SIZES

28" - 32" **X-SMALL**

32" - 36" **SMALL**

36" - 40" **MEDIUM**

40" - 44" **LARGE**

44" - 48" **X-LARGE**

48" - 53" **XX-LARGE**

GLOSSARY OF TERMS

01. BIO-SPINE 3D CURVE

LIQUID FORCE EXCLUSIVE- The radical new bio-spine is a 3D spinal curve down the back of the vest that creates a convex flex space for your shoulders, then transitions to a supporting spline hugging concave at your lower back. This new design allows a perfect fit that stays with you.



02. PERFORMANCE FIT

LIQUID FORCE Performance fit vests provides advanced riders with a close fitting second skin. The tapered pattern fits securely without sacrificing your range of motion. With a close fitting waist and extra shoulder space the performance fit locks you in but gives you room to move.



03. COMFORT FIT

LIQUID FORCE comfort fit vests have an accommodating pattern for a relaxed feel. The straight pattern fits all body types without sacrificing your range of motion. Wider arm holes and generous neck opening fit just right.



04. CGA BUCKLES

Coast Guard Certified Buckles Keep you locked in!



05. CHILL STOPPER LINING

This unique stretchable fleece lining fabric keeps you feeling warm on the cool days and the soft-brushed surface always feels great on your skin!



06. PVX

Light soft, stretchable, flexible and provides impact protection and flotation. U.S. Coast Guard Approved Formula.



07. PVE

Ultra-light, supportive structure provides excellent flotation.



08. SECTION FLEX / FLEX ARCHITECTURE

Number callouts indicate how many individual flex panels are on each vest.



09. V-FLEX SHOULDER PATTERN

LIQUID FORCE EXCLUSIVE- The V-Flex is a pattern part located between your shoulder-blades and stretches as you move. The V-Flex pattern expands letting you move without restriction.



10. FLEX-SPAN POLY

Advanced 4 way stretch fabric is thin and light but very strong. Special weave stretches smoothly taking on your shape.



11. FLEX-SPAN NEOPRENE

Like a second skin, this super stretchable neoprene fabric has been engineered to move with you, absorb less water, and dry fast.



12. POWER-FLEX NEOPRENE

This smooth stretching neoprene is extra durable and supportive. Power-flex locks you in... comfortably!



13. SPEED-SKIN NEO

Super smooth neo stretches like no other and quickly sheds water as you get up to speed.



14. AIR-PRENE

Our flex-span neo fabric with an extra ventilation feature. Air-Prene is ultra breathable and stretchable. Water and air flow for comfort and fast drainage.



15. STRETCH-LIGHT LININGS

This lining fabric delivers the ultimate in comfort as it absorbs less water and dries fast to keep you comfortable.



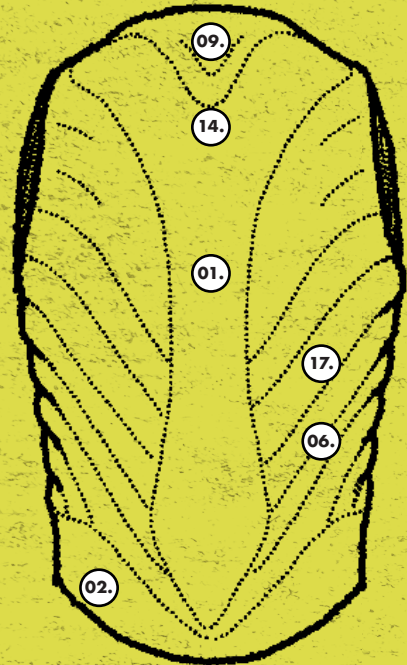
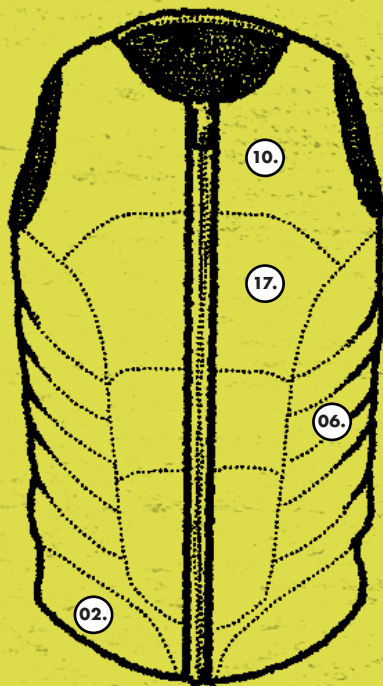
16. POLY ARMOUR

LIQUID FORCE EXCLUSIVE- Ultra-light, impact resistant body armour panels provide extra protection for spine and chest impacts.

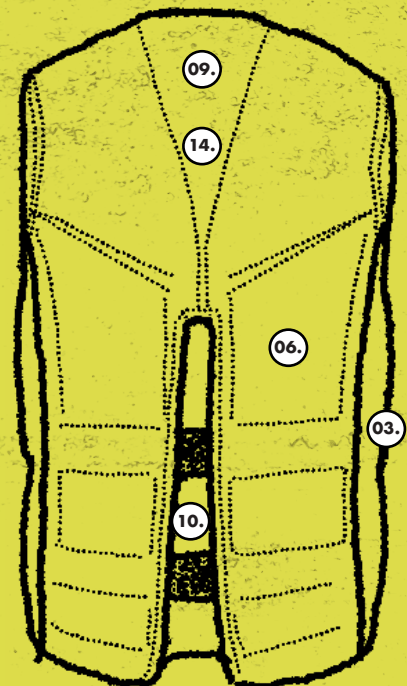
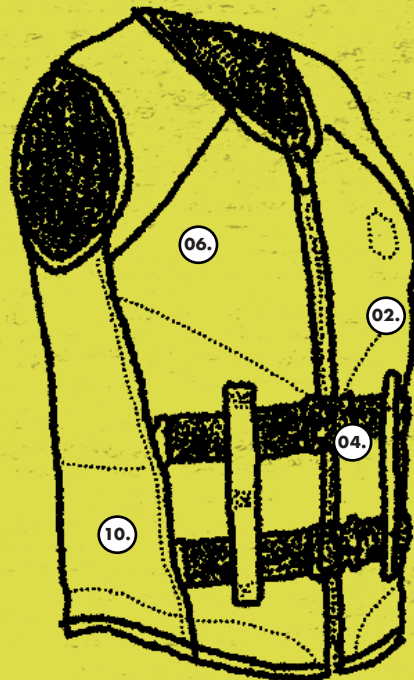
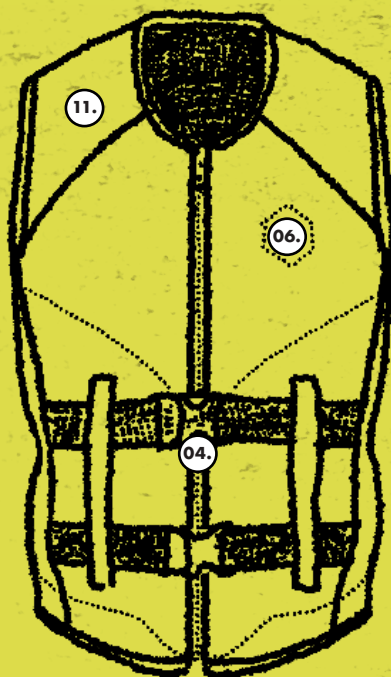


COMP VEST TECH

COMPETITION VEST SPECTOR



CGA LIFE JACKET WATSON CGA



WATSON HERITAGE CGA

SM
MD
LG
XL
XXL



GREY HEATHER

FOREST GREEN

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

WATSON CGA

SM
MD
LF
XL
XXL



BLACK

GREEN/GREY

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

AXIS HERITAGE CGA

SM
MD
LG
XL
XXL



GREY

● BLACK

US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

RUSH CGA

SM
MD
LG
XL
XXL



BLACK/LIME

BLACK

BLACK/RED

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

HINGE MENS CGA

SM
MD
LG
XL
XXL
3XL



BLUE

BLACK

RED

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

CPT SCALLYWAG 4PK CGA

ONE SIZE FITS ALL



GREEN

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

BOATERS SAFETY 4PK CGA

ONE SIZE FITS ALL



GREEN

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

SPECTOR COMP (NON CGA)

SM
MD
LG
XL
XXL



BLACK

●

GHOST COMP (NON CGA)

XS
SM
MD
LG
XL
XXL



BLACK

●

SQUAD TAO HERITAGE COMP (NON CGA)

DANIEL GRANT PRO MODEL

SM
MD
LG
XL
XXL



● ARMY

CAMO

SQUAD COMP (NON CGA)

LUCA KIDD PRO MODEL

XS
SM
MD
LG
XL
XXL



NAVY/GREY

BLACK

BLACK DENIM

●

FLEX COMP (NON CGA)

XS
SM
MD
LG
XL
XXL



BLACK

SUNRISE

●

FLEX HERITAGE COMP (NON CGA)

XS
SM
MD
LG
XL
XXL



● TAN

GREY

DIVA HERITAGE CGA

XS
SM
MD
LG



BLACK

MAROON

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

HEARTBREAKER CGA

XS
SM
MD
LG

NEW



● BLACK/TROPICAL

● MINT/HEATHER

BLACK/CAMO

US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

GHOST W COMP (NON CGA)

XS
SM
MD
LG



BLACK

BREEZE CLAUDIA COMP (NON CGA)
CLAUDIA PAGNINI PRO MODEL

XS
SM
MD
LG

NEW



BLUE/ROSE

DIVA CLAUDIA CGA (NON CGA)
CLAUDIA PAGNINI PRO MODEL

XS
SM
MD
LG

NEW



BLUE/ROSE

BREEZE COMP (NON CGA)

XS
SM
MD
LG



BLACK

BREEZE HERITAGE COMP (NON CGA)

XS
SM
MD
LG



VANILLA

KOA JUNIOR CGA (JUNIOR FIT)

75-125 LBS



● RED/BLACK

NAVY/HEATHER

US COAST GUARD AND NOT TRANSPORT CANADA APPROVED LIFE JACKET

RUCKUS HUDSON CGA (YOUTH FIT)

SMALL BOYS
55-75 LBS

LARGE BOYS
64-88 LBS



NAVY/HEATHER

US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

RUCKUS YOUTH CGA (YOUTH FIT)

SMALL BOYS
55-75 LBS

LARGE BOYS
64-88 LBS



BLUE

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

LANAI YOUTH CGA (YOUTH FIT)

SMALL GIRLS
55-75 LBS

LARGE GIRLS
64-88 LBS



TROPICAL

US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

FURY CGA

INFANT
0-30 LBS

CHILD
33-55 LBS



BLUE/GREY

BLK/GRN

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

DREAM CGA

INFANT
0-30 LBS

CHILD
33-55 LBS



BLUE/SWIRL

PINK/MINT

US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

HINGE M CGA CLSIC

SM
MD
LG
XL
XXL
3XL



BK/RD

BK/GRN

BK/BLUE

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

HINGE W CGA CLSIC

XS
SM
MD
LG



BK/AQ

BK/CORAL

● US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

● CARRY OVER

FLASH

SM
MD
LG
XL



● BLACKOUT



CANVAS CAMO



BLACK TIE DYE



SNOW FLORAL



BLUE/ROSE
CLAUDIA PAGNINI PRO MODEL

HERO

SM
MD
LG
XL



● BLACK



WHITE



BLUE



● MINT

NICO (NICO VON LERCHNFELD PRO MODEL)

SM
MD
LG
XL



BLACK

● CARRY OVER



THE LIQUID FORCE BOAT DEFENDER PROTECTS YOUR BOAT FROM BUMPS, SCRAPES, AND SCRATCHES WHILE PARKING YOUR BOAT.



CAN BE USED TO FLOAT YOUR BEVERAGES

LIQUID FORCE made the Boat Defender with hull hugging contours, and two pass throughs that allow your dock ties clear access to cleats and pilings with the fender installed

The LF Boat Defender features our durable, non-marking, high-density 2-TUFF EVA foam construction for ultimate protection between your boat and parking/docking surfaces.

The LF Boat Defender features a secure quick cleat attachment system which lets it attach quickly and securely to your boat, docks, or pilings.

The locking system is SUPER easy to use! Simply loop the line over the cleat or piling and pull the knotted end toward you. As you pull, the rope locks into the cleat. To release or re-adjust, simply pull the rope away from you.

- MODERN STREAMLINED DESIGN
- DURABLE INJECTION MOLDED 2-TUFF EVA
- 22" LONG X 8" WIDE X 4" THICK
- PROTECTS THE RUB RAIL AND GEL COAT ON YOUR BOAT
- CLOSED-CELL FOAM WILL NOT ABSORB WATER
- NON-MARKING SURFACE FINISH
- QUICK-RELEASE ADJUSTABLE LOCKING CAM CLEAT THAT IS SUPER EASY TO USE!
- SECURE ATTACHMENT TO BOATS AND DOCKS

BOAT DEFENDER



DARK GREY



BLUE



LIGHT GREY

PROTECT YOUR INVESTMENT WITH THE LF BOAT DEFENDER.... MORE THAN JUST A FENDER... A BOAT DEFENDER!



WAKESURF EDGE

WORLD'S BEST WAKE SURF WAVE



WAKESURF EDGE MEGA WAVE FOLDING SHAPER 250

NEW



BOAT COMPATIBILITY

The Liquid Force Wake Surf Edge Mega Wave will make big wakes **BIGGER!** Recommended for Boats 21' or longer. The WSE Mega 250 requires a mounting surface 5" tall by 12" long clear of hull steps greater than 3/8". The WSE edge suction cups will accommodate hull curvature.

HUGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT!

Largest Wake Shaper Face 14" x 18" = 252sq inch face

PATENTED CONCAVE WATER CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

SUPER STRONG SUCTION CUP ATTACHMENT

Our 4.5 inch rubber suction cups won't damage gel coat or leave black markings on your boat.

EASY TO ADJUST ON THE FLY, NO UGLY VELCRO OR SAFETY TETHERS REQUIRED.

Made with Durable Rust Free Materials. We Build the WakeSurf Edge with impact resistant, lite weight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

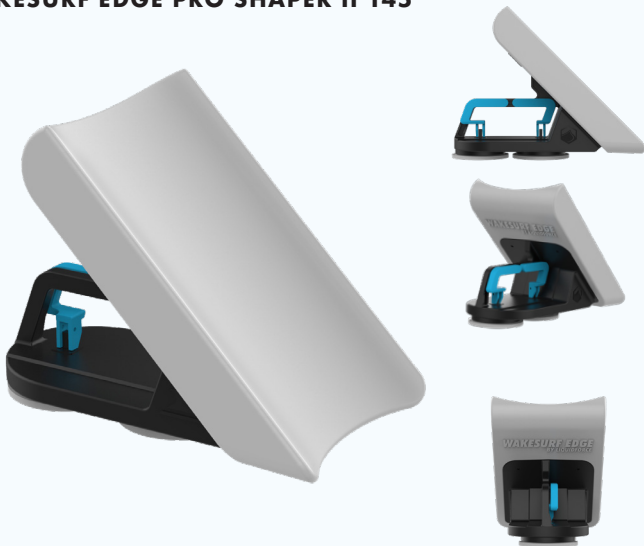
BUILT IN FLOTATION

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE MEGA WAKE SURF EDGE

Recommended boat 21' or longer, have a 325hp engine or greater, and 2000 pounds of factory and/or Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.

WAKESURF EDGE PRO SHAPER II 145



BOAT COMPATIBILITY

The Liquid Force Wake Surf Edge Pro II will improve the wake of boats large and small. The WSE Pro II 150 requires a mounting surface 5" tall by 12" long clear of hull steps greater than 3/8". The WSE edge suction cups will accommodate hull curvature.

LARGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT.

Wake Shaper Face 9" x 16" = 144sq inch face

PATENTED CONCAVE WATER CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

SUPER STRONG SUCTION CUP ATTACHMENT

Our 4.5 inch rubber suction cups won't damage gel coat or leave black markings on your boat.

EASY TO ADJUST ON THE FLY, NO UGLY VELCRO OR SAFETY TETHERS REQUIRED.

Made with Durable Rust Free Materials. We Build the WakeSurf Edge with impact resistant, lightweight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

BUILT IN FLOTATION

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE WAKE SURF EDGE

We recommend a Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.



WAKESURF EDGE INLINE PRO 145



BOAT COMPATIBILITY

The **Inline Shaper** is designed to fit hulls with more complicated surface designs. This shaper needs a flat surface measuring 3" tall by 13" long. If there is a lip/step above the attachment area on your hull that protrudes more than 2", then you will need a little more space. If your hull has an outward curve of more than 1/4" over 5", this shaper is exactly what you need!

INLINE SUCTION CUP ATTACHMENT

One New Inline shaper is designed to fit radically stepped hulls with narrow strokes and heavy curves. 5 inline 2 inch rubber suction cups securely grip the hull and won't damage gel coat or leave black markings on your boat. Easy to adjust on the fly, No ugly Velcro or safety tethers required.

LARGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT.

Wake Shaper face 9" x 16" = 144sq inch face

PATENTED CONCAVE WATER CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

MADE WITH DURABLE RUST FREE MATERIALS

We Build the Wakesurf Edge with impact resistant, lite weight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

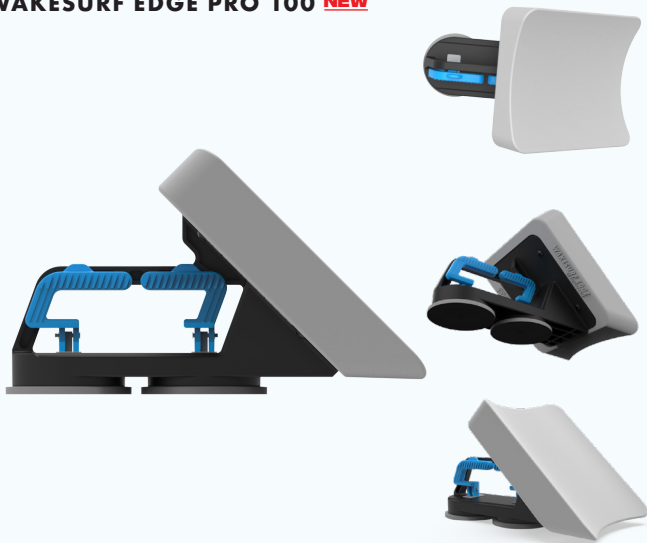
BUILT IN FLOTATION

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE MEGA WAKE SURF EDGE

We recommend a Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.

WAKESURF EDGE PRO 100 **NEW**



BOAT COMPATIBILITY

Teach your small boat some big boat tricks! The LIQUID FORCE WAKE SURF EDGE PRO 100 will make a small wake bigger and can fine tune a big wake into a surfing playground. This shaper needs a flat surface measuring 5" tall by 13" long. The Wakesurf edge Pro 100 helps you get the best surf performance from smaller boats.

You can use the PRO 100 with your Jet ski to build a wake perfect for foiling or combine the Pro 100 with the WSE PRO 145 or MEGA 250 on larger boats to build the perfect wall of water.

LARGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT.

Wake Shaper face 10" x 10" = 100sq inch face

PATENTED CONCAVE WATER CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

SUPER STRONG SUCTION CUP ATTACHMENT

Our 4.5 inch rubber suction cups won't damage gel coat or leave black markings on your boat.

EASY TO ADJUST ON THE FLY, NO UGLY VELCRO OR SAFETY TETHERS REQUIRED.

Made with Durable Rust Free Materials. We Build the Wakesurf Edge with impact resistant, lite weight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

BUILT IN FLOTATION

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE WAKE SURF EDGE

We recommend a Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.

SUMO MAX FLOW PUMP
(200 LBS/MINUTE)



SUPER SUMO PUMP
(120 LBS/MINUTE)



SUMO PUMP
(100 LBS/MINUTE)



SUMO MAX 675 BOW BAG BALLAST
GREY



BIG BAG 350 TWIN BALLAST BAG



BIG BAG 540 TWIN BALLAST BAG



BIG BAG 800 SINGLE BALLAST BAG



SUMO MAX 450 BALLAST GREY



SUMO MAX 575 BALLAST GREY



SUMO MAX 650 BALLAST GREY



SUMO MAX 675 WEDGE BALLAST GREY



SUMO MAX 850 BALLAST GREY



SUMO MAX 1000 BALLAST GREY



PLEASE VISIT THE LF WEBSITE TO SEE THE COMPLETE NEW LINE OF MALIBU / AXIS APPROVED BALLAST BAGS.

SL: SUPREME TUBE ROPE



CRAZY - 2 PERSON

GREEN - 6 PERSON

WHITE - 4 PERSON

SL: FLOATING TUBE ROPE



GREEN - 2 PERSON

WHITE - 6 PERSON

BLUE - 4 PERSON

SL: LE TEAM HDL W/ HD EIGHT



CRAZY

SL: ELEVATE HANDLE W/8 SEC MAIN



RED

SL: ELEVATE HANDLE W/70' MAIN



ORANGE

SL: ELEVATE DEEP V HANDLE W/3 SEC



ORANGE

PULSE SUEDE CIRCUIT 80' COMBO
GUENTHER OKA PRO MODEL



HARLEY ULTRA GEL VISION 80' COMBO
HARLEY CLIFFORD MODEL



PLUSH VISION 70' COMBO

GREY/BLUE



SILVER/GREY



TEAM H-BRAID 70' COMBO



RED/BLACK



GREY/TAN



WHITE



BLUE/BLUE

APEX SUEDE H-BRAID & VISION 70' COMBO



WHITE/TAN/VISION LINE 70



GREY/BLUE/VISION LINE 70



BLUE/BLUE H-BRAID 70



GREEN/GREEN H-BRAID 70

TR9 HDL W/65' STATIC LINE



RED



BLUE



ORANGE



GREEN

COMP HANDLE
W/65' DYNEEMA™ LINE



RED 65'



BLUE 65'

DLX MOLDED SURF ROPE
W/SHOCK ABSORBER

BLUE/BLACK



GREY/TAN



SURF 9" ULTRA SUEDE ROPE

BLUE



WHITE



SURF DLX HANDLE 9"

RED



PINK



RASTA

SURF DLX COIL 9" HANDLE ROPE



BLACK/GREEN

SURF 8" FLOATING ROPE



BLUE

SURF 8" HANDLE KNOTTED ROPE



GREEN

HYDRATAK SURF ROPE 10"



GREEN

WAKE SURF COMBO HANDLE



RED BLACK

LEARN TO SURF 8" COMBO
W/ SHOCK ABSORBER

RED WHITE BLUE



FOIL SURF 9" COMBO 75'
W/ SHOCK ABSORBER

RED



4' DLX DOCK TIE BLACK



6' BLACK DOCK TIE



ADJUSTABLE T-HANDLE



WHEELED GOLF/BOARD BAG

170CM.
65"×17"×11"



STATIC

WHEELED BACK PACK BOARD BAG

150CM.
60"×17"×7"



STATIC

BACK PACK BOARD BAG ADJUSTABLE

140-165CM.
65"×17"×7"

FOLDED



UNFOLDED

STATIC

ROLL-UP WHEELED BOARD BAG

165CM.
57"×17"×11"



STATIC

DAY TRIPPER PACKUP WAKE BAG

150CM.
60"×17"×11"



STATIC

DLX SURF & SKIM 4 BOARD TRAVELER

5'8".
5'8"×22"×8"



STATIC

DLX SURF & SKIM 2 BOARD TRAVELER

5'6".
5'6"×22"×6"



STATIC

DLX SURF DAY TRIPPER BOARD BAG

5'0".
5'0"×22"×2"
5'6".
5'6"×22"×2"



STATIC

DLX SKIM DAY TRIPPER BOARD BAG

62".
62"×24"×2"



STATIC

SOLAR SHIELD SURF SOCK

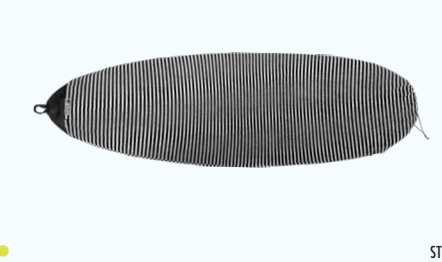
LRG 5'6"
SM 5'0"



STRIPE

KNIT BOARD SLEEVE

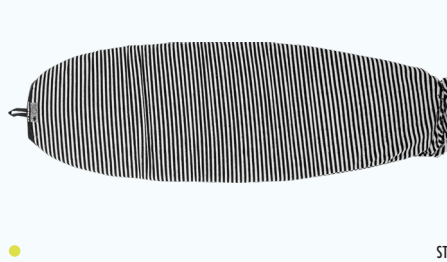
5'2"



STRIPE

KNIT BOARD SLEEVE BIG MOUTH

6'0"



STRIPE

LOAD OUT LARGE GEAR PACK

WATER-PROOF 60L-90L | 20" / 30"×12"×13"



BLACK

MESH WET BAG

20"×15"×2"



BLACK

FOIL BOARD BAG

4'4"



SILVER REFLECTIVE

ALPINE
BLACK



ORIGINAL WAKE
WHITE



NAME DROP
MOSS STONE



HEX ICON
BLACK/WHITE



WRAPPED
RUST



INSIGHT
VINT. WHIT



WHAT PULLS YOU
NAVY



IDENTITY LS
BLACK



ORIGINAL WAKE P/O
GREY WASH



ORIGINAL WAKE P/O
BLACK



NAME DROP P/O
TYE DYE



HEX ICON
BLACK



WOMENS ORIGINAL WAKE
FADED MUSTARD



WOMENS ALPINE
FADED ROSE



WOMENS NAME DROP
BLACK



ILLUSION
6 PANEL LT GRAY PERF SNAP BACK



CORPORATE LOGO
BLACK 5 PANEL FOAM TRUCKER SNAPBACK



REVERT
TIE DIE SNAPBACK HAT



HYDRATIC
MESH BLK SNAPBACK HAT



RELENTLESS
GRN SNAPBACK HAT



SHADY
TAN COTTON SUN HAT



SHADY
TIE DIE BOONIE HAT



TRADITION
TRADITIONAL LIFE GUARD HAT



CHECKER CHANGER
BLACK/WHITE
100% COTTON



LOGO TOWEL
BLACK
100% COTTON



ORIGINAL WAKE
TRADITIONAL LIFE GUARD HAT



RELENTLESS
STRAW LIFE GUARD HAT



HEX CHANGER
BLACK, 100% COTTON





LIQUID FORCE

Season 2023

NORTH AMERICAN SALES FORCE:

TYLER MOSELY - VENTURE PROVISIONS

MI, IN, OH, KY

MACVICAR SPORTS (JIM / NEILL)

WA, OR, AK, ID, MT, WY

JUSTIN KIEFER

TX, LA, OK, AR, KS, MO

CHRIS PATTERSON

CA, UT, N. NV

JOEY LOSSON / MATT LONG

AL, FL, GA, MS, NC, SC, TN, VA, WV

ERIC GERNER

CT, DE, MA, MD, ME, NH, NJ, NY, PA, RI, VT

CHRIS BANK

MN, WI, IL, SD, ND, NE, IA

STRAT NELLOS

AZ, NM, S. NV

PATRICK CERNE

CO

JEFF HEER

Western Canada (BC, Alberta, Saskatchewan, Manitoba)

SIMON DI GIANTOMASSO

Eastern and Central Canada (Quebec, New Brunswick, Nova Scotia, Ontario)

INTERNATIONAL DISTRIBUTORS:

TO FIND OUR INTERNATIONAL DEALERS VISIT:

www.liquidforce.com/dealer-locator-int

LIQUID FORCE RESERVES THE RIGHT TO IMPROVE / MODIFY / CHANGE ANY PRODUCT AT ANYTIME.
1815 ASTON AVE. SUITE 105 CARLSBAD, CA 92008

**"THANK YOU TO THE ENTIRE GLOBAL LIQUID FORCE FAMILY
FOR 27 YEARS OF FUN, STOKE AND SUPPORT."**

JIMMY REDMON / FOUNDER

IN
NO
VATI
ON

WWW.LIQUIDFORCE.COM

@LIQUIDFORCEOFFICIAL

WWW.FACEBOOK.COM/LIQUIDFORCEWAKE